

Procedure Sheet

Reversible Quilted Jacket

1. Prepare fabric; prepare/trace pattern
2. Lay out pattern pieces and pin on grain
3. Cut fabric and interfacing
4. Mark and sew darts on front bodice pieces
5. Sew shoulder and side seams of each jacket shell
6. Mark topstitching lines on sleeves pieces 1" apart and stitch
7. Sew sleeve seams
8. Ease sleeve caps and set in jacket shells
9. Hem bottom and sleeves of each shell
10. Attach jacket shells at front placket, trim corners
11. Flip one shell inside the other
12. Edge stitch along bottom and sleeve hems to attach shells
13. Stitch again ½" above edge
14. Mark quilting lines on bodice 1" apart and stitch
15. Sew collar pieces together and trim corners
16. Pin collar to neckline and sew
17. Fold under edges of patch pockets and stitch down
18. Mark topstitching lines on pockets and sew
19. Attach patch pockets to each side of jacket
20. Mark locations of snaps and attach
21. Attach label to bottom of front placket
22. Final Press

SPEC SHEET

Style # 3037-03	Season: Spring/Summer 2025
Description: MultiCam Tropic Reversible Quilted Jacket	Date: 11/23/2024
Label (size category): 6	Fabrication: Side 1- 100% Nylon Side 2 - 97% cotton, 3% spandex
TECHNICAL FLAT FRONT	TECHNICAL FLAT BACK

CODE	POINT OF MEASURE	TOL. +/-	4	6	8	10	12	14	16	18
1.	Front Length	1/2		23"						
3.	Center back length	1/2		22"						
4.	Side length	1/4		13 ¼"						
10.	Chest width circumference	½-¾		36"						
13.	Across shoulder	1/4		15"						
14.	Shoulder width	1/4		5"						
15.	Across chest	1/4		14"						
16.	Across back	1/4		13 ½"						
20.	Waist width circumference	½-¾		37"						
27.	Bottom opening/sweep width circumference	½-¾		37"						
36.	Sleeve length top armhole	3/8		22 ½"						
39.	Sleeve length underarm	3/8		17"						
43.	Curved armhole width circumference	2/3		17"						
49.	Muscle width circumference	1/4		13"						
51.	Elbow width circumference	1/4		13"						
53.	Sleeve opening width circumference	1/4		11"						
59.	Neck depth center front	1/8		2 ½"						
63.	Neck width, collar	1/8		7"						

65.	Neck edge width circumference	1/8	9"						
71.	Collar length	1/4	15"						
72.	Collar height	1/8	3 ½"						
74.	Collar point length	1/8	3 ½"						
75.	Collar point spread	1/4	5"						
77.	Center front extension	1/8	1"						
125.	Applied pocket height	1/8	5"						
126.	Applied pocket width	1/8	4"						
147.	Snap placement (distance between)	1/8	4"						
148.	Pocket placement								
	A. Top pocket vertical	1/8	8"						
	B. Top pocket horizontal	1/8	2"						
150.	Dart placement – side seam bust dart	1/8	1"						
	Distance between quilting	1/8	1"						

COST SHEET				
Style # 3037-03			Season: Spring/Summer 2025	
Description: MultiCam Tropic Reversible Quilted Jacket			Date: 11/23/2024	
Comments				
FABRIC	Yards	Price per yard	Total	SKETCH 
100% Nylon 500D Cordura, MultiCam Tropic	3 ½	\$22.50	\$78.75	
97% Cotton, 3% Spandex stretch twill, forest green	3 ½	\$16.99	\$59.47	
	Fabric Cost		\$138.22	
TRIMMING	Quantity	Price per item	Total	
Snaps	5	\$0.83	\$4.15	
	Trim Cost		\$4.15	
LABOR			Amount	SWATCH 
Sewing Labor			\$20	
Cutting & Fusing			\$1.40	
	Labor Cost		\$21.40	
TOTAL COST	\$163.77			
WHOLESALE (double the total cost)	\$327.54			