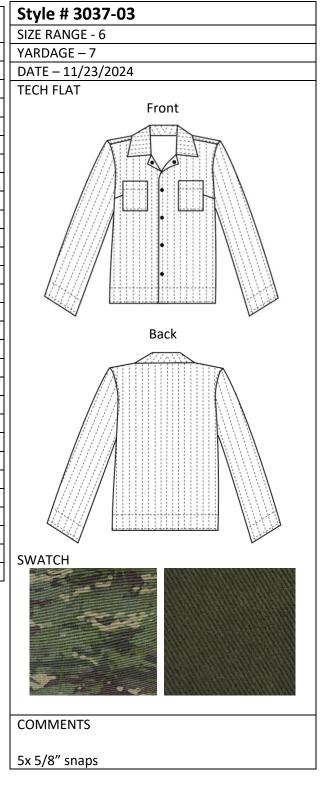


Ben Payne

PATTERN CARD

#	Pattern Piece	Qty		
1	Front Bodice	4		
2	Back Bodice	2		
3	Sleeve	4		
4	Collar	2		
5	Patch Pocket	4		





Procedure Sheet

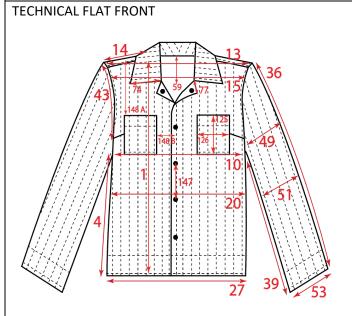
Reversible Quilted Jacket

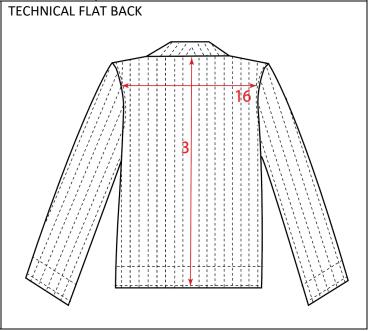
- 1. Prepare fabric; prepare/trace pattern
- 2. Lay out pattern pieces and pin on grain
- 3. Cut fabric and interfacing
- 4. Mark and sew darts on front bodice pieces
- 5. Sew shoulder and side seams of each jacket shell
- 6. Mark topstitching lines on sleeves pieces 1" apart and stitch
- 7. Sew sleeve seams
- 8. Ease sleeve caps and set in jacket shells
- 9. Hem bottom and sleeves of each shell
- 10. Attach jacket shells at front placket, trim corners
- 11. Flip one shell inside the other
- 12. Edge stitch along bottom and sleeve hems to attach shells
- 13. Stitch again ½" above edge
- 14. Mark quilting lines on bodice 1" apart and stitch
- 15. Sew collar pieces together and trim corners
- 16. Pin collar to neckline and sew
- 17. Fold under edges of patch pockets and stitch down
- 18. Mark topstitching lines on pockets and sew
- 19. Attach patch pockets to each side of jacket
- 20. Mark locations of snaps and attach
- 21. Attach label to bottom of front placket
- 22. Final Press



SPEC SHEET

Style # 3037-03	Season: Spring/Summer 2025
Description: MultiCam Tropic Reversible Quilted Jacket	Date: 11/23/2024
Label (size category): 6	Fabrication: Side 1- 100% Nylon
	Side 2 - 97% cotton, 3% spandex





CODE	POINT OF MEASURE	TOL.	4	6	8	10	12	14	16	18
		+/-								
1.	Front Length	1/2		23"						
3.	Center back length	1/2		22"						
4.	Side length	1/4		13 ¼"						
10.	Chest width circumference	1/2-3/4		36"						
13.	Across shoulder	1/4		15"						
14.	Shoulder width	1/4		5"						
15.	Across chest	1/4		14"						
16.	Across back	1/4		13 ½"						
20.	Waist width circumference	1/2-3/4		37"						
27.	Bottom opening/sweep width circumference	1/2-3/4		37"						
36.	Sleeve length top armhole	3/8		22 ½"						
39.	Sleeve length underarm	3/8		17"						
43.	Curved armhole width circumference	2/3		17"						
49.	Muscle width circumference	1/4		13"						
51.	Elbow width circumference	1/4		13"						
53.	Sleeve opening width circumference	1/4		11"						
59.	Neck depth center front	1/8		2 ½"						
63.	Neck width, collar	1/8		7"						



65.	Neck edge width circumference	1/8	9"		
71.	Collar length	1/4	15"		
72.	Collar height	1/8	3 ½"		
74.	Collar point length	1/8	3 ½"		
75.	Collar point spread	1/4	5"		
77.	Center front extension	1/8	1"		
125.	Applied pocket height	1/8	5"		
126.	Applied pocket width	1/8	4"		
147.	Snap placement (distance between)	1/8	4"		
148.	Pocket placement				
	A. Top pocket vertical	1/8	8"		
	B. Top pocket horizontal	1/8	2"		
150.	Dart placement – side seam bust dart	1/8	1"		
	Distance between quilting	1/8	1"		



COST SHEET								
Style # 3037-03				Season: Spring/Summer 2025				
Description: MultiCam Jacket	Tropic Reve	rsible Qui	lted	Date: 11/23/2024				
Comments								
FABRIC	Yards	Price per yard	Total	SKETCH				
100% Nylon 500D Cordura, MultiCam Tropic	3 ½	\$22.50	\$78.75					
97% Cotton, 3% Spandex stretch twill, forest green	3 ½	\$16.99	\$59.47					
	Fabric Co	st	\$138.22					
TRIMMING	Quantity	Price per item	Total					
Snaps	5	\$0.83	\$4.15					
	Trim Cost \$4.15		\$4.15	SWATCH				
LABOR A								
Sewing Labor			\$20					
Cutting & Fusing			\$1.40					
Labor Cost			\$21.40					
TOTAL COST \$163.77			<u> </u>					
WHOLESALE (double the total cost) \$327.54								