

PATTERN CARD

Ben Payne

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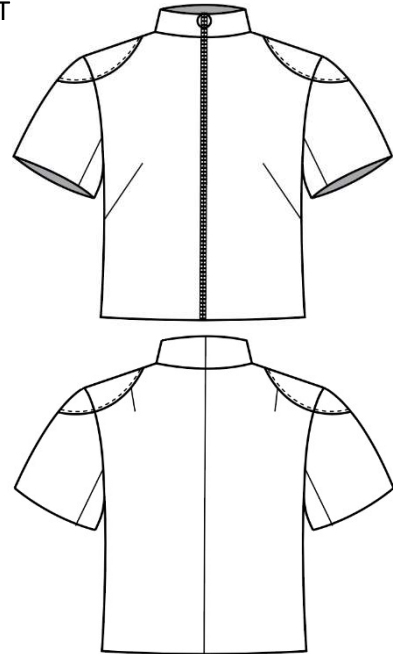
Style # 4045-01-01

SIZE RANGE: 4

YARDAGE: 5

DATE: 2/1/2026

TECH FLAT



SWATCH



COMMENTS

1x 14" separating zipper

PATTERN CARD

Ben Payne

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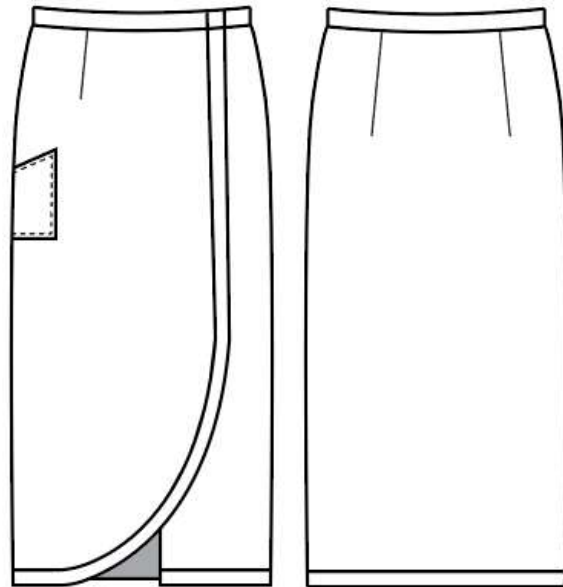
Style #4045-01-02

SIZE RANGE: 4

YARDAGE: 6

DATE: 2/1/2026

TECH FLAT



SWATCH



COMMENTS

4x 5/8" buttons

Ben Payne

Stitching Procedure for Look #1 Shortsleeve Jacket

	Procedure	Details- seam allowance / fused / etc
1	Sew darts on all bodice pieces	
2	Attach upper and lower sleeve pieces together	5/8"
3	Topstitch applique pieces to upper sleeve and bodice shoulder areas	Edge stitch
4	Sew front and back bodice pieces together at shoulders and side seams	5/8"
5	Sew center back seam of shell; not lining	5/8"
6	Attach lining and shell at edge of sleeves and turn right side out	5/8"
7	Sew center back seam of lining, turn right side out	5/8"
8	Sew collar pieces together at center back seam, attach to neckline	5/8"
9	Sandwich zipper tape between center front shell and lining pieces with right sides together and stitch, flip right side out	3/8"
10	Pull top collar edge through bottom hem, stitch collar edge, flip right side out	5/8"
11	Turn bottom hem shell and lining inwards with right side together, topstitch bottom hem	1 1/2"

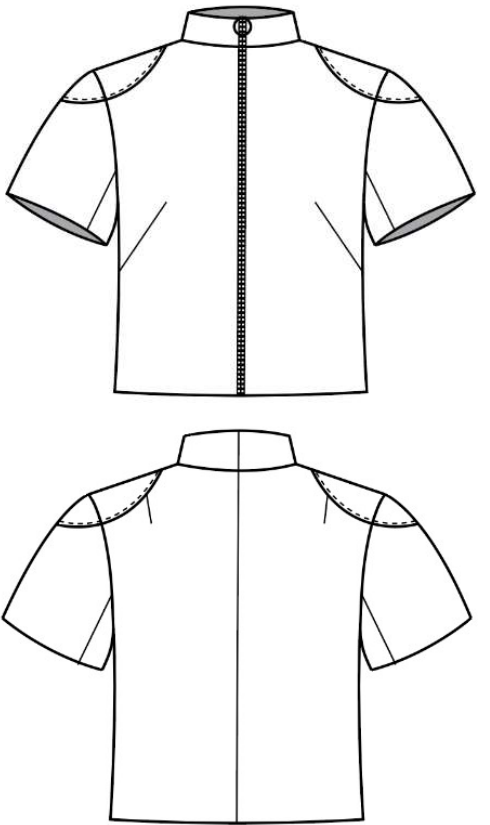
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Stitching Procedure for Look #1 Wrap Skirt

	Procedure	Details- seam allowance / fused / etc
1	Sew darts on all skirt pieces	
2	Sew waistband pieces to corresponding skirt pieces	5/8"
3	Sew pocket pieces together and attach to front right skirt	5/8"
4	Sew all skirt pieces together at side seams, keeping shell and lining separate	5/8"
5	Attach shell to lining by facing right sides together and stitching along entire edge, leaving the top waistband edge open	5/8"
6	Pull skirt right side out through waistband	5/8"
7	Flip top edges of waistband inside out with right sides together and edge stitch	Edge stitch
8	Topstitch along entire edge of skirt	1 1/2"
9	Sew buttonholes on front left waistband	1" buttonholes, 3" apart
10	Attach buttons to inside of front right waistband	0.875" buttons

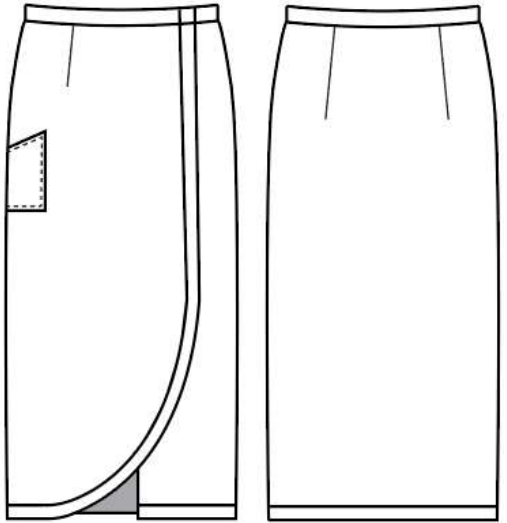
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COST SHEET

Style #4045-01-01				Season: Spring 2027	
Description: Nylon taffeta short-sleeved top with zipper front closure and high neckline				Date: 2/8/2026	
Comments					
FABRIC	Yards	Price per yard	Total	SKETCH 	
Ottertex® Waterproof Nylon Taffeta - Ivory	2	\$9.99	\$19.98		
Ottertex® Waterproof Nylon Taffeta - Blue	1	\$9.99	\$9.99		
Lining					
Cotton Flannel	2	\$5.99	\$11.98		
	Fabric Cost		\$41.95		
TRIMMING	Quantity	Price per item	Total		
Zipper	1	\$4	\$4		
	Trim Cost		\$4	SWATCH 	
LABOR			Amount		
Sewing Labor			\$20		
Cutting & Fusing			\$1.50		
	Labor Cost		\$21.50		
TOTAL COST			\$67.45		
WHOLESALE (double the total cost)			\$134.90		

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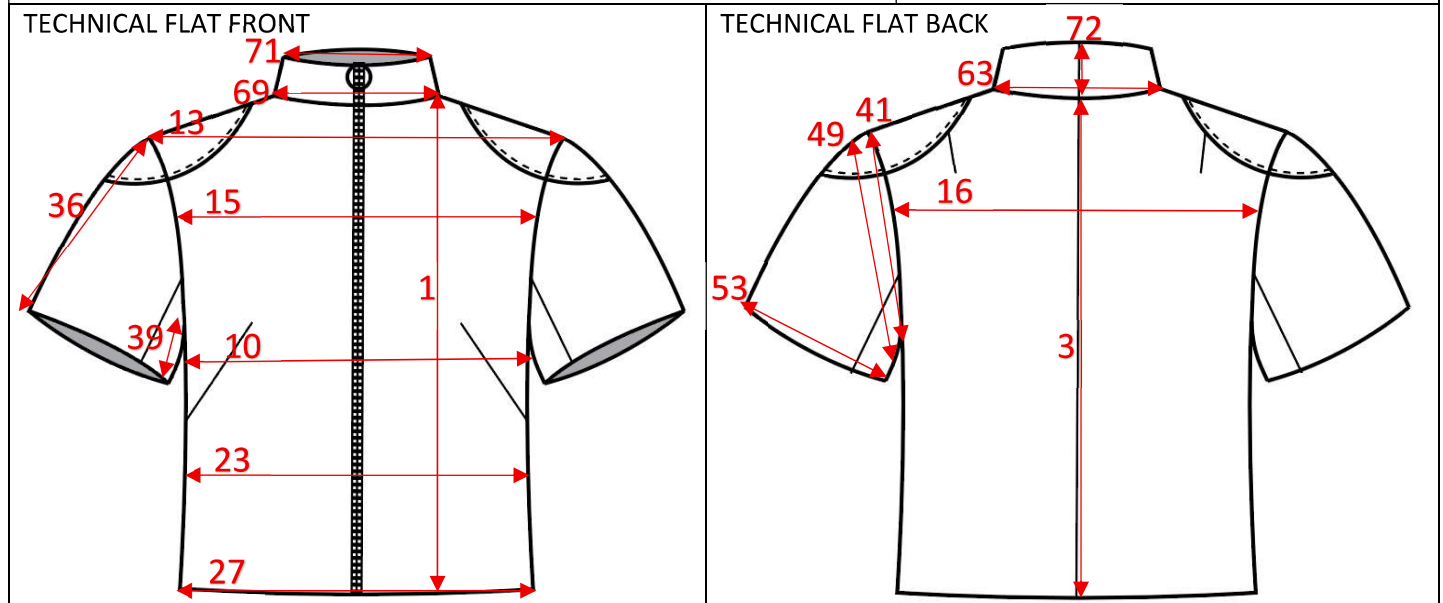
COST SHEET

Style #4045-01-02				Season: Spring 2027	
Description: Nylon taffeta wrap skirt with phone pocket				Date: 2/8/2026	
Comments					
FABRIC	Yards	Price per yard	Total	SKETCH 	
Ottertex® Waterproof Nylon Taffeta - Ivory	3	\$9.99	\$29.97		
Lining					
Cotton Flannel	3	\$5.99	\$17.97		
	Fabric Cost		\$47.94		
TRIMMING	Quantity	Price per item	Total		
Buttons	4	\$0.50	\$2		
	Trim Cost		\$1	SWATCH 	
LABOR			Amount		
Sewing Labor			\$9		
Cutting & Fusing			\$1.20		
	Labor Cost		\$10.20		
TOTAL COST			\$60.14		
WHOLESALE (double the total cost)			\$120.28		

SPEC SHEET

Ben Payne

Style #4045-01-01	Season: Spring 2027
Description: Short-sleeved top with zipper front closure and high neckline	Date: 2/8/2026
Label (size category): Misses 4-12	Fabrication: PVC-coated nylon taffeta, flannel lining

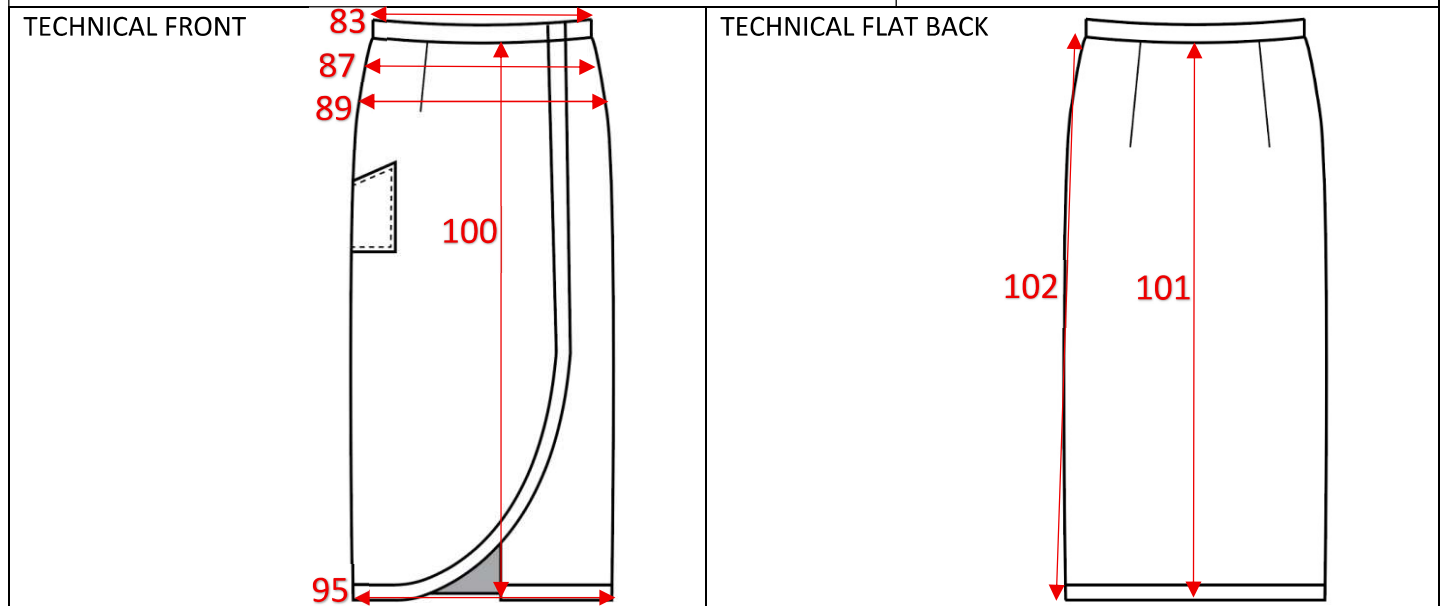


CODE	POINT OF MEASURE	TOL. +/-	4	6	8	10	12	14	16	18
1.	Front Length (from HPS)	½	14.5"	14.75"	15"	15.25"	15.5"			
2.	Center Front Length	½	12.5"	12.75"	13"	13.25"	13.5"			
3.	Center Back Length	½	14.75"	15"	15.25"	15.5"	15.75"			
4.	Side Length	¼	4.5"	4.75"	5"	5.25"	5.5"			
10.	Chest Width (1" below armhole)	½	16.5"	17"	17.5"	18"	18.5"			
13.	Across Shoulder Width	¼	14.5"	14.75"	15"	15.25"	15.5"			
15.	Across Front Chest (4" from HPS)	¼	13.5"	13.75"	14"	14.25"	14.5"			
16.	Across Back (4" form HPS)	¼	13"	13.25"	13.5"	13.75"	14"			
20.	Waist Width Circumference	¼	34"	35"	36"	37"	38.5"			
27.	Bottom Opening/ Sweep Width	½	34"	35"	36"	37"	38.5"			
36.	Sleeve Length Top Armhole	3/8	5.75"	6"	6.25"	6.5"	6.75"			
39.	Sleeve Length Underarm	3/8	2"	2.25"	2.5"	2.75"	3"			
41.	Armhole- Straight	¼	8"	8.5"	9"	9.5"	10.125"			
49.	Muscle Width (1" below armhole)	¼	15.5"	15.75"	16"	16.25"	16.5"			
53.	Sleeve Opening Width	1/8	16.5"	16.75"	17"	17.25"	17.5"			
60.	Neck Drop Front (HPS to seam)	1/8	2.25"	2.5"	2.75"	3"	3.25"			
61.	Neck Drop Center Back	1/8	0.25"	0.5"	0.75"	1"	1.25"			

SPEC SHEET

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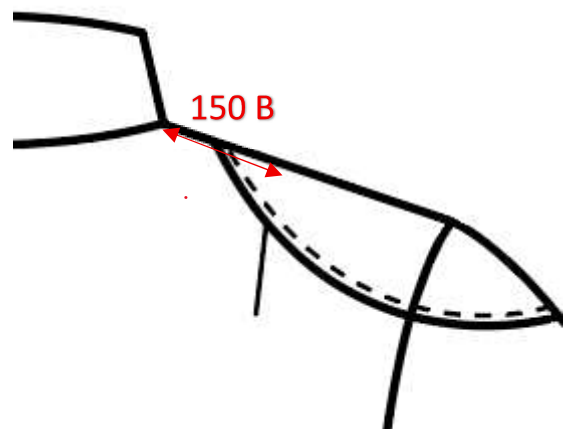
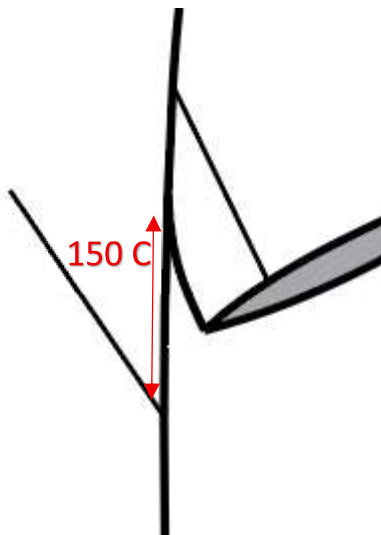
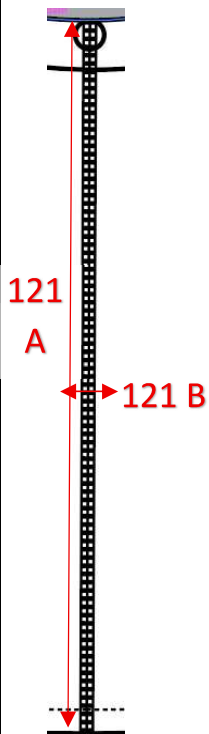
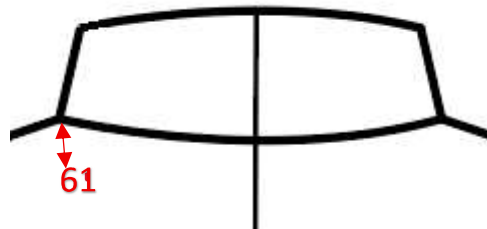
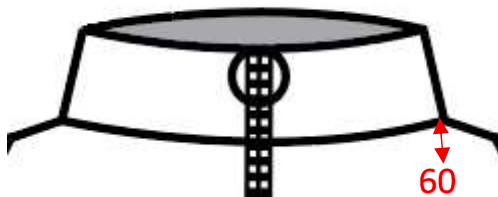
Style #4045-01-02	Season: Spring 2027
Description: Asymmetrical wrap skirt with phone pocket	Date: 2/8/2026
Label (size category): Misses 4-12	Fabrication: PVC-coated nylon taffeta, flannel lining

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Ben Payne

Style # 4045-01-01	Season: Spring 2027
Description: Short-sleeved top with zipper front closure and high neckline	Date: 2/9/2026
Fabrication: PVC-coated nylon taffeta, flannel lining	
Accessories:	Trim: 1x 14" separating zipper
Comments:	

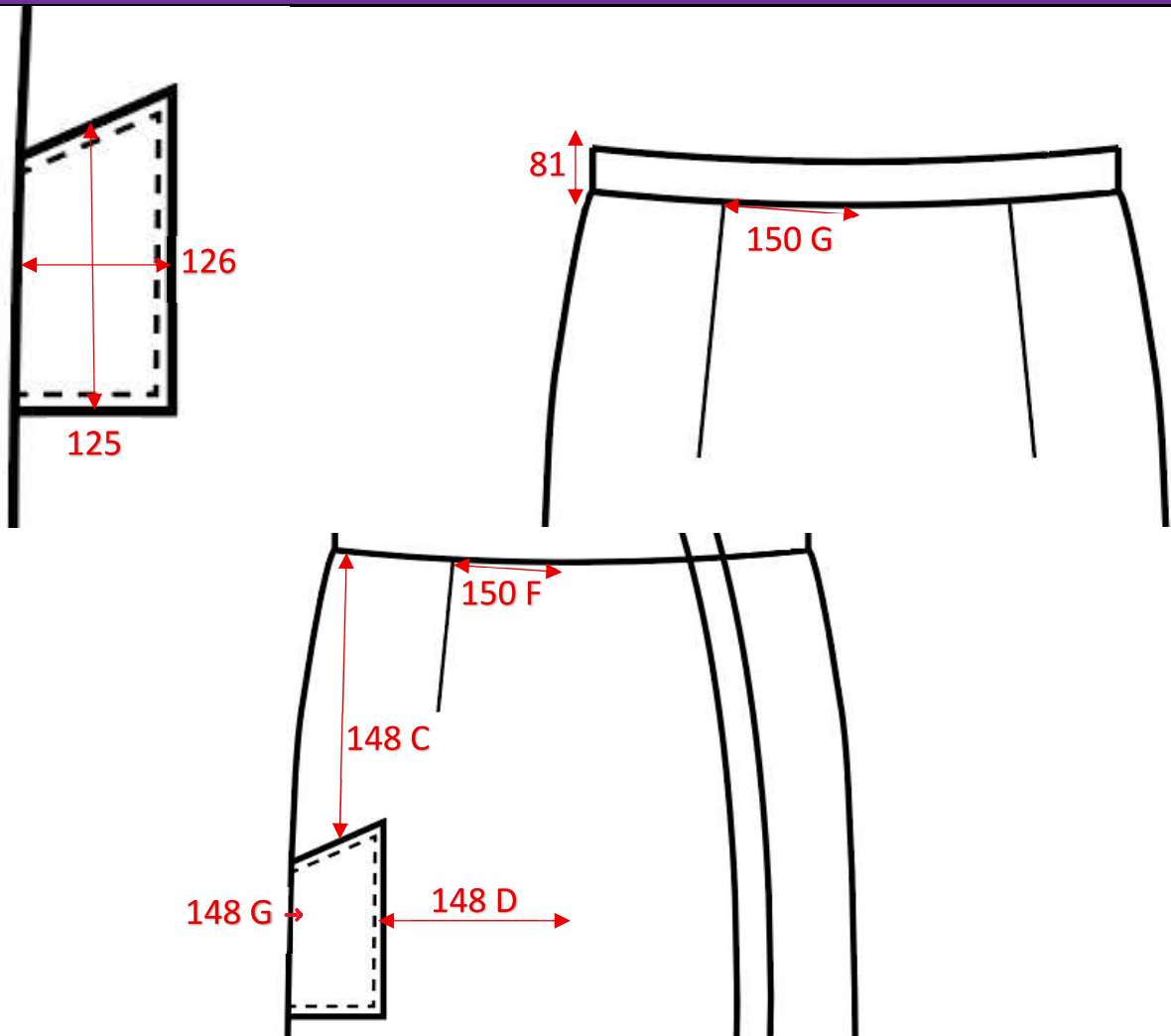
CALLOUTS



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Style # 4045-01-02	Season: Spring 2027
Description: Asymmetrical wrap skirt with phone pocket	Date: 2/9/2026
Fabrication: PVC-coated nylon taffeta, flannel lining	
Accessories:	Trim: 4x 5/8" buttons
Comments:	

CALLOUTS



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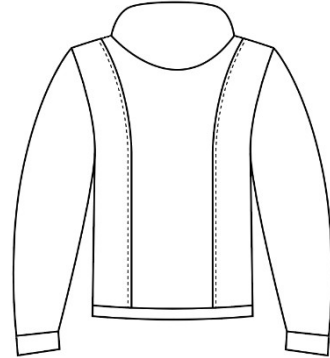
Style # 4045-02-01

SIZE RANGE: L

YARDAGE: 9

DATE: 2/8/2026

TECH FLAT



SWATCH



COMMENTS

2x seatbelt buckles w/ webbing

PATTERN CARD

Ben Payne

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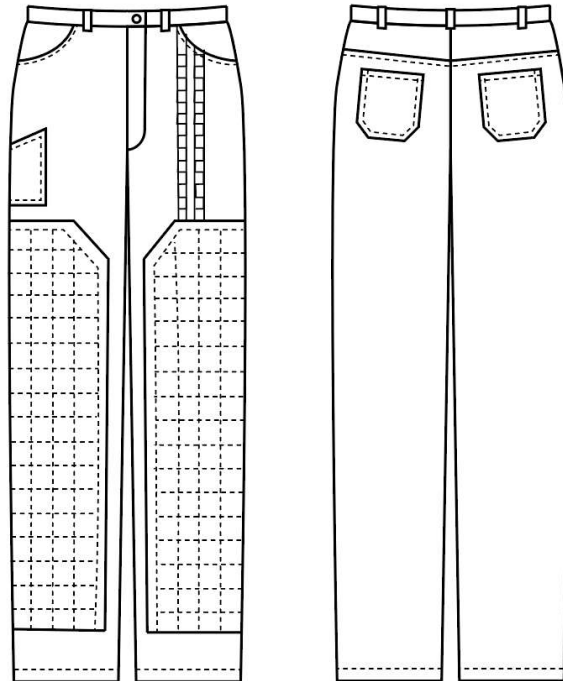
Style #4045-02-02

SIZE RANGE: L

YARDAGE: 3

DATE: 2/8/2026

TECH FLAT



COMMENTS

1x 6/8" button

1x 7" zipper

Ben Payne

Stitching Procedure for Look #2 Buckle Jacket

	Procedure	Details- seam allowance / fused / etc
1	Pin front and side front pieces together with seatbelt webbing sandwiched in between at marked locations, then stitch.	5/8"
2	Attach center and side back pieces	5/8"
3	Topstitch seams down towards side front/side back	3/8" from seam
4	Attach breast pocket to left front	Edge stitch
5	Attach front and back together at shoulders and side seams. Leave one lining side seam open for later pulling-right-side-out	5/8"
6	Attach shell and lining together at center front edges, then turn lining inside of shell	5/8"
7	Stitch hood shell and lining pieces along back. Flip right side out.	5/8"
8	Put hood shell and lining right sides together, stitch around entire front edge	5/8"
9	Attach hood shell to jacket shell at neckline edge. For lining, pull hood lining and neckline lining through bottom hem and stitch together. Then pull hood right side out.	3/8" gathering stitch, 5/8" seam
10	Gather shell and lining sleeve pieces at bottom edge to width of cuff pieces. Then attach cuffs to sleeves while flat.	5/8"
11	Stitch sleeve seams through both sleeve and cuff pieces	5/8"
12	Set sleeves into both shell and lining	5/8"
13	Pull both shell and lining cuffs through bottom hem and stitch together to finish, then pull right side out	5/8"
14	Attach bottom band to shell at lower edge. Then attach bottom band to lining by pulling inside out through opening in the lining side seam (from step 5). Then pull bottom band right side out, back through the opening.	5/8"
15	Attach center placket pieces with side sides together and turn inside out. Then, stitch to left front. To finish jacket, slip stitch the opening in the lining closed.	5/8"

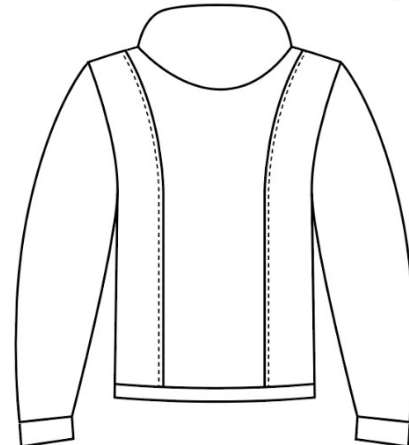
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Stitching Procedure for Look #2 Quilted Pants

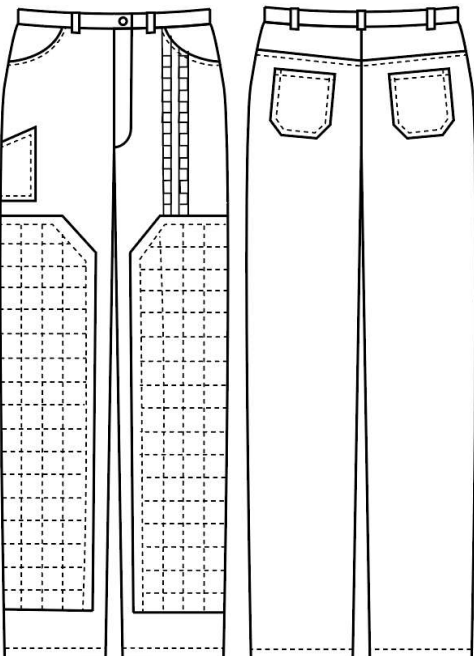
	Procedure	Details- seam allowance / fused / etc
1	Edge stitch knee panels to front legs at marked locations, then topstitch 2x2" squares on panels	Edge stitch/topstitch
2	Edge stitch phone pocket to front right leg at marked location, and back pockets to back legs	Edge stitch
3	Attach back yokes to back legs, then topstitch seam allowance down	5/8", 3/8" topstitch
4	Attach pocket facing to lower pocket bag, then attach pocket bags to front leg pieces	5/8"
5	Put right fly pieces right sides together and attach by stitching along curved edge. Put left fly pieces right sides together and attach by stitching along straight edge.	3/8"
6	Sew zipper and fly onto center front. Topstitch over left fly to finish.	Topstitch
7	Stitch front legs to back legs along inseam	5/8"
8	Face front and back side sides together and stitch along outer seams	5/8"
9	Stitch right and left waistband pieces together at center back	5/8"
10	Fold waistband longways with right sides together and stitch along center front edges, then turn right side out	5/8"
11	Pin waistband to outer top edge of pants with belt loops sandwiched between. Stitch together.	5/8"
12	Fold waistband over to inside of pants and fold seam allowance inwards. Edge stitch down lower edge of waistband.	Edge stitch
13	Tack upper edge of belt loops to waistband	Tacking stitch
14	Double fold bottom of legs and hem	5/8"

Ben Payne

COST SHEET

Style # 4045-02-01				Season: Spring 2027	
Description: Hooded seatbelt buckle jacket				Date: 3/2/2026	
Comments					
FABRIC	Yards	Price per yard	Total	SKETCH  	
Ottertex® Waterproof Canvas - Beige	2	\$9.99	\$19.98		
Ottertex® Waterproof Canvas - Orchid	2	\$9.99	\$19.98		
Lining					
Cotton Flannel	4	\$5.99	\$23.96		
	Fabric Cost		\$63.92		
TRIMMING	Quantity	Price per item	Total		
Snaps	2	\$0.50	\$1		
Seatbelt Buckles	2	\$22.64	\$45.28	SWATCH 	
	Trim Cost		\$46.28		
LABOR			Amount		
Sewing Labor					
Cutting & Fusing			\$1.40		
	Labor Cost		\$20		
TOTAL COST		\$131.60			
WHOLESALE (double the total cost)		\$263.20			

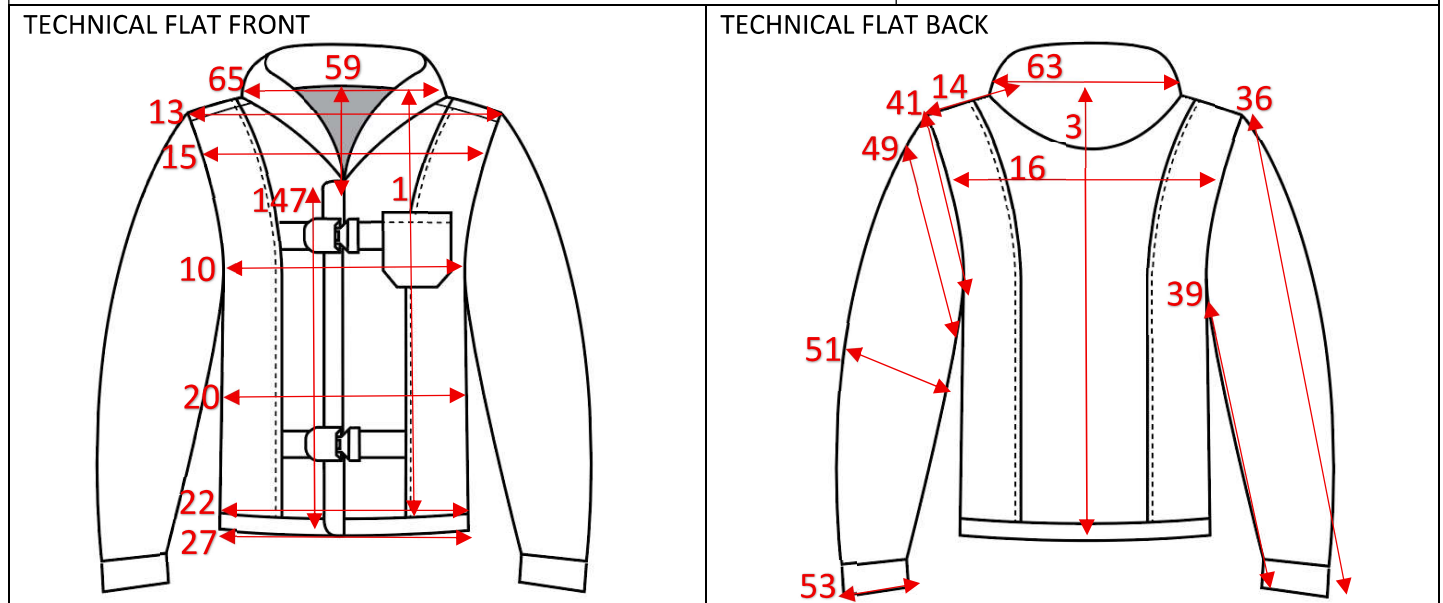
COST SHEET

Style # 4045-02-02				Season: Spring 2027	
Description: Quilted double knee pants				Date: 3/2/2026	
Comments					
FABRIC	Yards	Price per yard	Total	SKETCH 	
Cotton Twill – khaki	3	\$10.99	\$32.97		
Polyester Twill – beige	1	\$3.99	\$3.99		
Poly-Cotton Twill Pocketing Fabric	0.25	\$5	\$1.25		
Interfacing					
Fusible	1	\$3.99	\$3.99		
Fabric Cost			\$42.20		
TRIMMING	Quantity	Price per item	Total		
Buttons	1	\$0.22	\$0.22		
7" jean zipper	1	\$0.99	\$0.99		
Nylon Webbing	1 yd	\$1/yd	\$1		
				SWATCH 	
Trim Cost			\$2.21		
LABOR			Amount		
Sewing Labor			\$8		
Cutting & Fusing			\$1.35		
Labor Cost			\$9.35		
TOTAL COST			\$53.76		
WHOLESALE (double the total cost)			\$107.52		

SPEC SHEET

Ben Payne

Style # 4045-02-01	Season: Spring 2027
Description: Hooded seatbelt buckle jacket	Date: 3/2/2026
Label (size category): Men M-3XL	Fabrication: Shell - Polyester canvas lining - cotton flannel

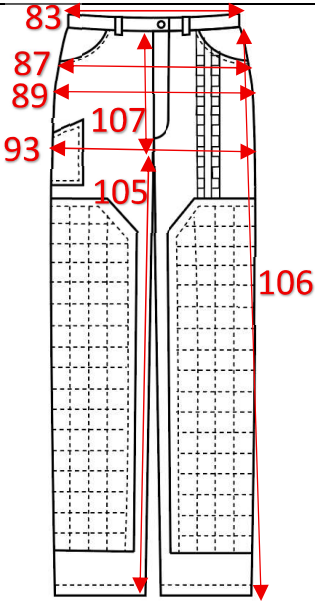
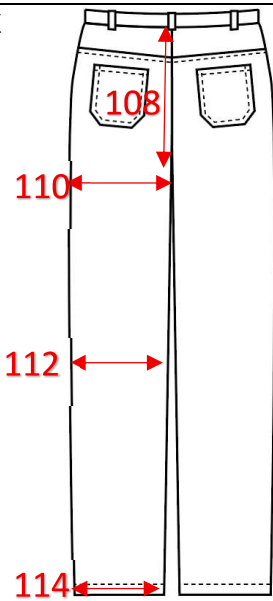


CODE	POINT OF MEASURE	TOL. +/-	XS	S	M	L	XL	XXL	3XL	4XL
1.	Front Length	½			27"	27.5"	28"	28.5"	29"	
3.	Center Back Length	½			27"	27.5"	28"	28.5"	29"	
4.	Side Length	¼			13"	13.5"	14"	14.5"	15"	
10.	Chest Width Circumference	½-¾			46"	50"	54"	58"	62"	
13.	Across Shoulder	¼			21"	22"	23"	24"	25"	
14.	Shoulder Width	¼			8"	8.25"	8.5"	8.75"	9"	
15.	Across Chest 3" below HPS	¼			19"	20"	21"	22"	23"	
16.	Across Back	¼			20"	21"	22"	23"	24"	
20.	Waist Width Circumference	½-¾			48"	52"	56"	60"	64"	
22.	Bottom Band Circumference	½-¾			48"	52"	56"	60"	64"	
27.	Bottom Opening/Sweep Width Circumference	½-¾			48"	52"	56"	60"	64"	
36.	Sleeve Length Top Armhole	3/8			22.5"	23"	23.5"	24"	24.5"	
39.	Sleeve Length Underarm	3/8			18"	19"	20"	21"	22"	
41.	Straight Armhole Width Circumference	3/8			22"	24"	26"	28"	30"	
49.	Muscle Width Circumference	¼			24"	24.5"	25"	25.5"	26"	
51.	Elbow Width Circumference	¼			21"	21.5"	22"	22.5"	23"	
53.	Sleeve Opening Width Circumference	¼			10"	10.5"	11"	11.5"	12"	
59.	Neck Depth Center Front	1/8			3"	3.5"	4"	4.5"	5"	

60.	Neck Drop Front	1/8			2.5"	2.75"	3"	3.25"	3.5"	
61.	Neck Drop Back	1/8			0.5"	0.5"	0.5"	0.5"	0.5"	
63.	Neck Width, Collar	¼			6.5"	7"	7.5"	8"	8.5"	
65.	Neck Edge Width Circumference	¼			5.5"	6.5"	7.5"	8.5"	9.5"	
77.	Center Front Extension	1/8			2.25"	2.25"	2.25"	2.25"	2.25"	
125.	Applied Pocket Height	1/8			5"	5"	5"	5"	5"	
126.	Applied Pocket Width	1/8			5"	5"	5"	5"	5"	
137.	Front Hood Length	¼			14.5"	15.5"	16.5"	17.5"	18.5"	
138.	Back Hood Length	¼			21.5"	22.5"	23.5"	24.5"	25.5"	
139.	Hood Width	¼			9"	10"	11"	12"	13"	
147.	Button Placement	1/8			22.5"	23"	23.5"	24"	24.5"	
148.	Pocket Placement									
A.	Top Pocket Vertical	1/8			6.5"	6.75"	7"	7.25"	7.5"	
B.	Top Pocket Horizontal	1/8			4"	4.25"	4.5"	4.75"	5"	
I.	Bottom Band Height	1/8			2.25"	2.25"	2.25"	2.25"	2.25"	
II.	Cuff Height	1/8			2"	2"	2"	2"	2"	
III.	Top Buckle Placement	1/8			7"	7"	7"	7"	7"	
IV.	Bottom Buckle Placement	1/8			9"	9"	9"	9"	9"	
V.	Buckle Width	1/8			12.5"	13"	13.5"	14"	14.5"	

SPEC SHEET

Ben Payne

Style # 4045-02-02	Season: Spring 2027
Description: Quilted double knee pants	Date: 3/2/2026
Label (size category): Men M-3XL	Fabrication: 100% cotton twill
TECHNICAL FLAT FRONT 	TECHNICAL FLAT BACK 

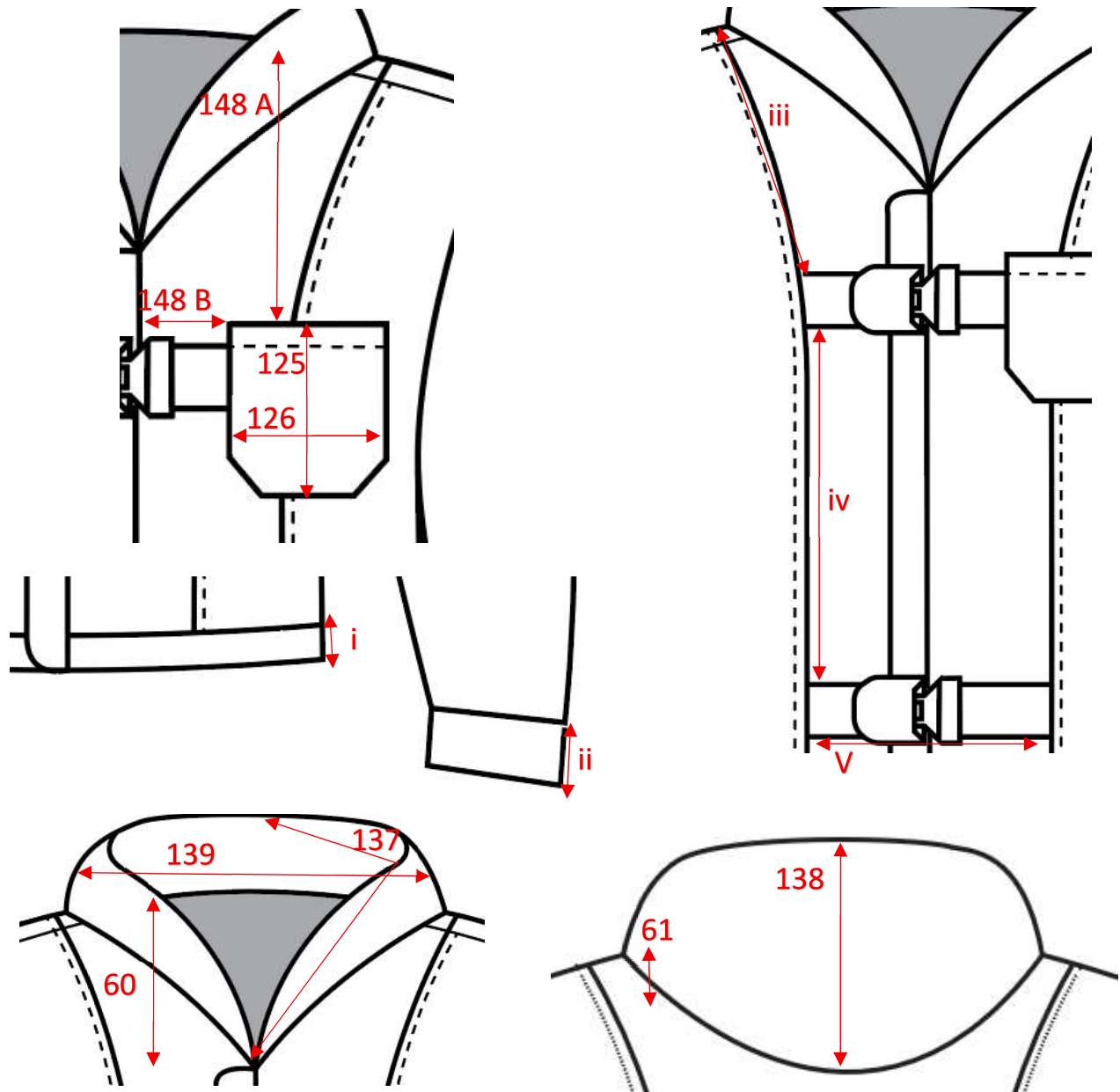
CODE	POINT OF MEASURE	TOL. +/-	XS	S	M	L	XL	XXL	3XL	4XL
81.	Waistband Depth	1/8			1.5"	1.5"	1.5"	1.5"	1.5"	
83.	Waistband Width Circumference	1/2-3/4			32"	36"	40"	44"	48"	
87.	High Hip Width Circumference	1/2-3/4			39"	43"	47"	51"	55"	
89.	Low Hip Width Circumference	1/2-3/4			41"	45"	49"	53"	57"	
93.	Hip Seat Width Circumference	1/2-3/4			46"	50"	54"	58"	62"	
104.	Pant Yoke Depth Back	3/8			3"	3"	3"	3"	3"	
105.	Inseam	3/8			30"	30"	30"	30"	30"	
106.	Outseam	3/8			42"	42"	42"	42"	42"	
107.	Front Rise	3/8			11.5"	12.25"	13"	13.75"	14.5"	
108.	Back Rise	3/8			13.5"	14.25"	15"	15.75"	16.5"	
110.	Thigh Width Circumference	3/8			28"	30"	32"	34"	38"	
112.	Knee Width Circumference	3/8			28"	29"	30"	31"	32"	
114.	Leg Opening Width Circumference	1/4			19.5"	20.25"	21"	21.75"	22.5"	
121.	Fly/Zipper									
A.	Length	1/4			7"	7"	7"	7"	7"	
B.	Width	1/8			1.5"	1.5"	1.5"	1.5"	1.5"	
125.	Applied Pocket Height									
	Front Phone Pocket	1/8			6"	6"	6"	6"	6"	
	Back Pockets	1/8			7.25"	7.25"	7.25"	7.25"	7.25"	

126.	Applied Pocket Width									
	Front Phone Pocket	1/8			3.75"	3.75"	3.75"	3.75"	3.75"	
	Back Pockets	1/8			6.25"	6.25"	6.25"	6.25"	6.25"	
130.	Belt Loop Length	1/8			2"	2"	2"	2"	2"	
131.	Belt Loop Width	1/8			0.75"	0.75"	0.75"	0.75"	0.75"	
148.	Pocket Placement									
C.	Front Bottom Pocket Vertical	1/8			9.5"	9.5"	9.5"	9.5"	9.5"	
D.	Front Bottom Pocket Horizontal	1/8			8"	8"	8"	8"	8"	
E.	Back Bottom Pocket Vertical	1/8			3.5"	3.5"	3.5"	3.5"	3.5"	
F.	Back Bottom Pocket Horizontal	1/8			3"	3"	3"	3"	3"	
G.	Pocket from Side Seam	1/8			3"	3"	3"	3"	3"	
149.	Belt Loop Placement									
A.	Front	1/8			4.5"	4.5"	4.5"	4.5"	4.5"	
B.	Back	1/8			5"	5"	5"	5"	5"	
I.	Knee Panel Height	¼			18"	18"	18"	18"	18"	
II.	Knee Panel Width	¼			11.5"	12"	12.5"	13"	13.5"	
III.	Quilt Square Height	1/16			2"	2"	2"	2"	2"	
IV.	Quilt Square Width	1/16			2"	2"	2"	2"	2"	
V.	MOLLE Webbing Width	1/16			1"	1"	1"	1"	1"	
VI.	MOLLE Slot Spacing	1/16			1.5"	1.5"	1.5"	1.5"	1.5"	

Ben Payne

Style # 4045-02-01	Season: Spring 2027
Description: Hooded seatbelt buckle jacket	Date: 3/2/2026
Fabrication: Ottertext® Waterproof Canvas, cotton flannel	
Accessories:	Trim: 2x seatbelt buckles, 2x heavy duty snaps
Comments	

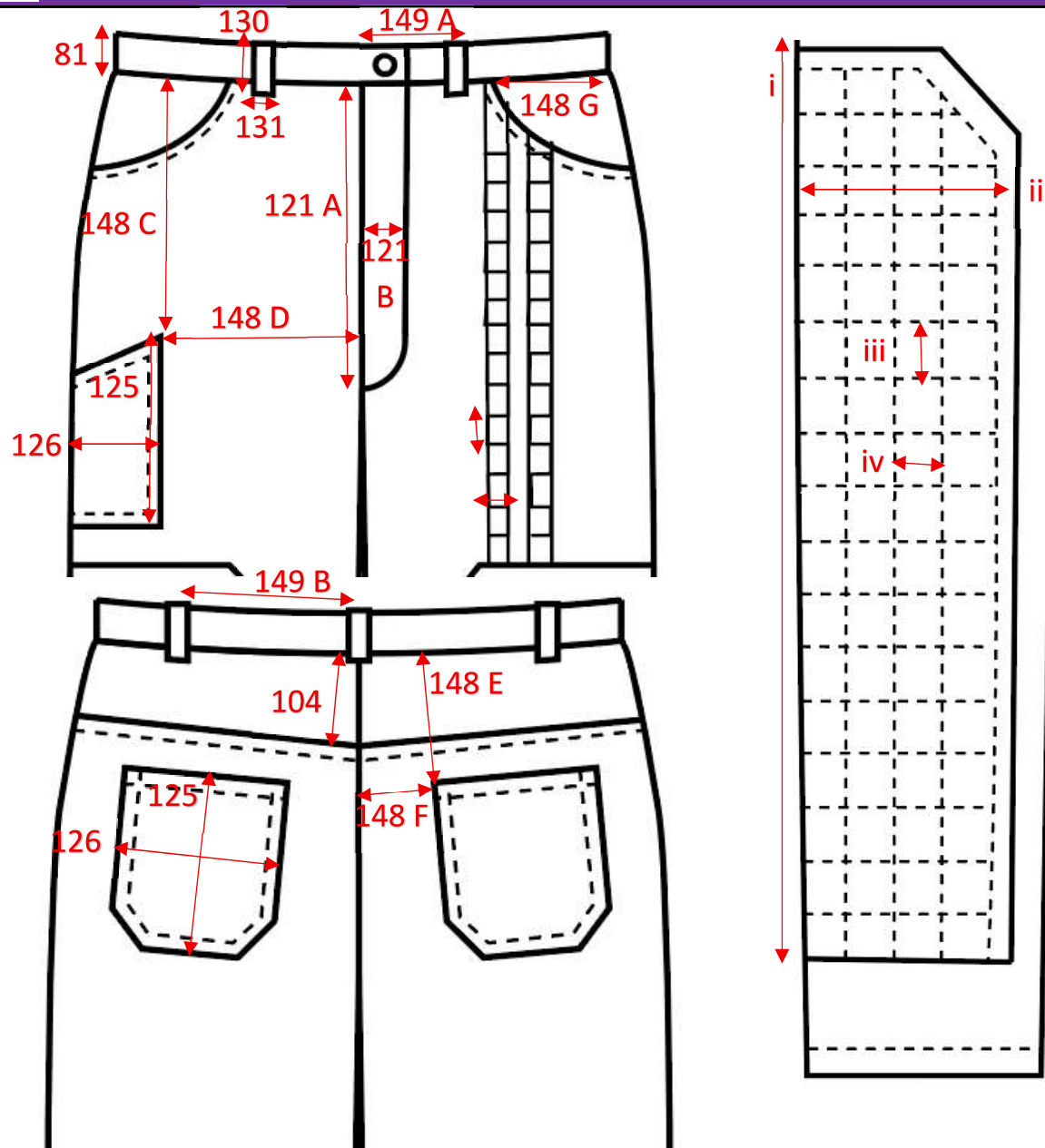
CALLOUTS



Ben Payne

Style # 4045-02-02	Season: Spring 2027
Description: Quilted double knee pants	Date: 3/2/2026
Fabrication: Cotton chino twill	
Accessories:	Trim: 1x ¾" button, 1x 7" zipper
Comments	

CALLOUTS



PATTERN CARD

Ben Payne

#	Pattern Piece	Qty
1	Front	2
2	Side	2
3	Back	2
4	Upper Sleeve	2
5	Under Sleeve	2
6	Collar	2
7	Collar Band	2
8	Lower Pocket	2
9	Breast Pocket	1
10	Front Facing	2
11	Front Lining	2
12	Side Lining	2
13	Back Lining	2
14	Upper Sleeve Lining	2
15	Under Sleeve Lining	2
16	Front Interfacing	2
6	Collar	1
7	Collar Band	1

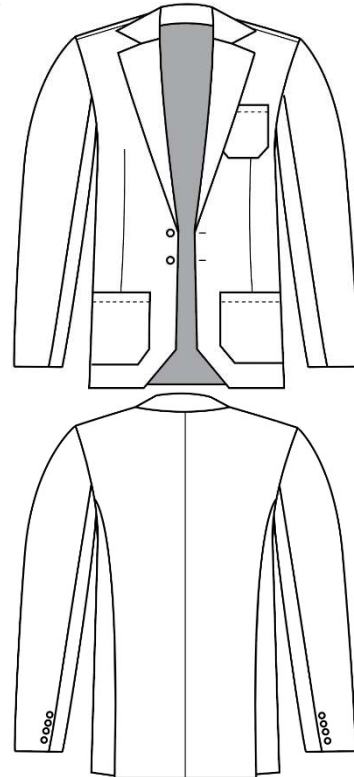
Style #4045-03-01

SIZE RANGE: 40

YARDAGE: 3 main, 3 lining

DATE: 3/16/2026

TECH FLAT



SWATCH



COMMENTS

2x ¾" buttons

8x 5/8" buttons

PATTERN CARD

Ben Payne

[illegible]

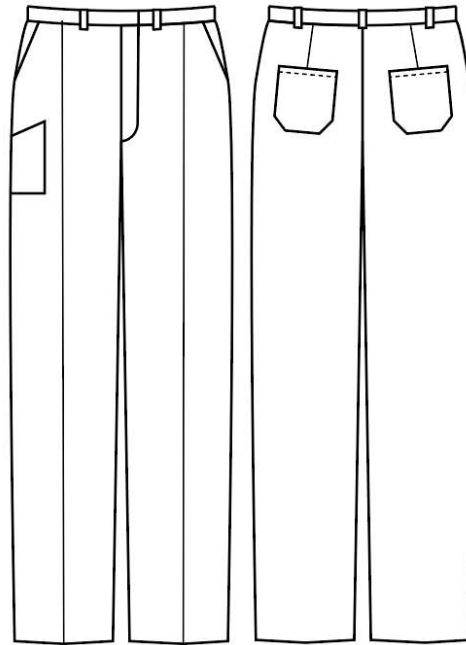
Style #4045-03-02

SIZE RANGE: 40

YARDAGE: 2

DATE: 3/16/2026

TECH FLAT



SWATCH



COMMENTS

1x 7" zipper

2x ¾" buttons

Ben Payne

Stitching Procedure for Look 3 – Suit Jacket

	Procedure	Details- seam allowance / fused / etc
1	Sew dart on front pieces	
2	Sew front to side	5/8"
3	Turn down edges of lower pockets and breast pocket, attach to front pieces	edgestitch
4	Attach interfacing to front, collar, and collar band	Fusible woven interfacing
5	Sew back pieces together at center back	5/8"
6	Sew back to sides, pivoting at the corner	5/8"
7	Turn seam towards center back and press to create back vents	
8	Topstitch above vents to hold in place	topstitch
9	Attach front and back at shoulders	5/8"
10	Sew under collar to one collar band piece	5/8"
11	Sew collar band to neckline	5/8"
12	Sew upper and under sleeve pieces together at front edge	5/8"
13	Fold lower edge of upper sleeve and miter the corner	1/4"
14	Turn other edge of sleeve up to be even with the mitered edge, and sew edge	5/8"

	Procedure	Details- seam allowance / fused / etc
15	Turn lower edge of sleeve right side out and edgestitch around bottom hem	edgestitch
16	Fold sleeves with right sides together and sew back sleeve seam	5/8"
17	Make buttonholes on upper sleeve extension, then edgestitch upper extension down on top of lower extension	edgestitch
18	Baste around sleeve cap and ease in top of sleeves	3/8" and 1/4" basting stitch
19	Sew sleeves into armholes	5/8"
20	Place shoulder pads into armholes extending slightly into shoulder of sleeves; tack to shoulder and sleeve seam allowances	Tacking stitch
21	Sew front facing to front lining, then understitch seam allowance to lining	5/8", understitch
22	Sew side lining to front lining	5/8"
23	Sew back lining pieces together at center back	5/8"
25	Sew back lining to front lining/facing at shoulders and side seams	5/8"
26	Staystitch inner corners of back lining and upper sleeve lining, then clip diagonally from corner to staystitch line	5/8" staystitch
27	Sew upper and under sleeve lining together at both edges	5/8"
28	Turn in seam allowances of sleeve lining extensions and press	
29	Baste around sleeve cap of sleeve lining pieces and ease in top of sleeves	3/8" and 1/4" basting stitch
30	Sew sleeve lining into armhole of bodice lining	5/8"
31	Sew upper collar pieces to remaining collar band	5/8"
31	Sew collar band to neckline of lining	5/8"

	Procedure	Details- seam allowance / fused / etc
31	Pin main bodice to lining with right sides together, and stitch from lower front edge of side piece, around the entire front, lapel, and collar to the other lower side edge	5/8"
32	Turn lining to inside of jacket	
32	Miter outer corners of back and turn inwards	1/4"
33	Slipstitch remainder of free lining to inner facings at sides, back and sleeves	slipstitch
34	Sew buttonholes and attach buttons to front	

Ben Payne

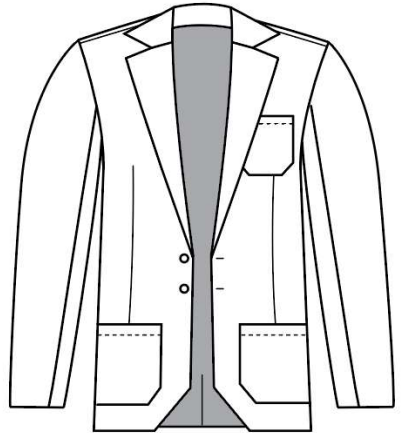
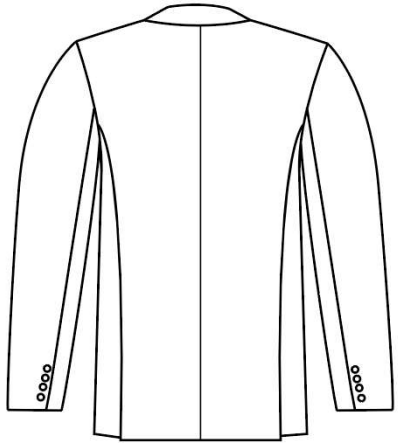
Stitching Procedure for Look 3 – Suit Pants

	Procedure	Details- seam allowance / fused / etc
1	Interfacing waistband and fly pieces	Fusible interfacing
2	Sew back darts	
3	Turn in edges of back patch pockets and edgestitch to back pant pieces	edgestitch
4	Sew front pocket facings to lower pocket bags	5/8"
5	Sew upper pocket bags to front pant pieces	5/8"
6	Sew upper and lower pocket bags together around edge; serge seam	5/8"
7	Sew pocket into place at upper and side edges of pants	3/8"
8	Stitch front pieces together and crotch seam, stopping below zipper placement; serge seam allowances separately	5/8"
9	Sew right and left fly pieces together	3/8"
10	Attach right fly and zipper to center front, then left fly	7" non-separating zipper
11	Sew front to back pant pieces at outseam, serge seam allowances separately	5/8"
12	Sew center back seam, serge seam allowances separately	5/8"
13	Sew inseam, serge seam allowance	5/8"
14	Sew waistband pieces together at center back	5/8"

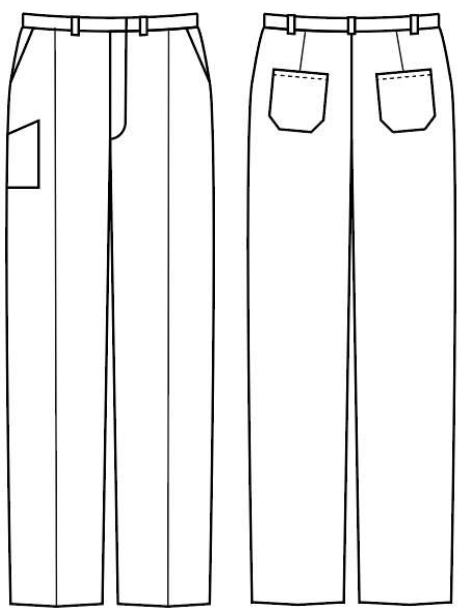
	Procedure	Details- seam allowance / fused / etc
15	Double-fold belt loop pieces and edgestitch along both long edges; cut into equally sized loops	edgestitch
16	Pin belt loops in place along waistline. Sandwich waistline and belt loops between waistband pieces and sew together, stitching around front extension of waistband	5/8"
17	Fold waistband upwards. Turn upper seam allowances inwards to face each other and fold tops of belt loops in between waistband pieces. Edgestitch top of waistband closed.	edgestitch
18	Double-fold bottom hem and sew at 1"	1" blind stitched hem
19	Press center creases into legs	

Ben Payne

COST SHEET

Style # 4045-03-01				Season: Spring 2027		
Description: Suit jacket with patch pockets				Date: 3/25/2026		
Comments						
FABRIC		Yards	Price per yard	Total	SKETCH 	
100% cotton broken twill		3	\$15.96	\$47.88		
Lining						
100% polyester twill		3	\$7	\$21		
Interfacing						
Woven fusible		1	\$3.49	\$3.49		
		Fabric Cost		\$72.37		
TRIMMING		Quantity	Price per item	Total		
Buttons		10	\$0.22	\$2.20		
Shoulder Pads		2	\$1.40	\$2.79		
		Trim Cost		\$4.99		
LABOR				Amount	SWATCH 	
Sewing Labor				\$20		
Cutting & Fusing				\$1.80		
		Labor Cost		\$21.80		
TOTAL COST		\$99.16				
WHOLESALE (double the total cost)		\$198.32				

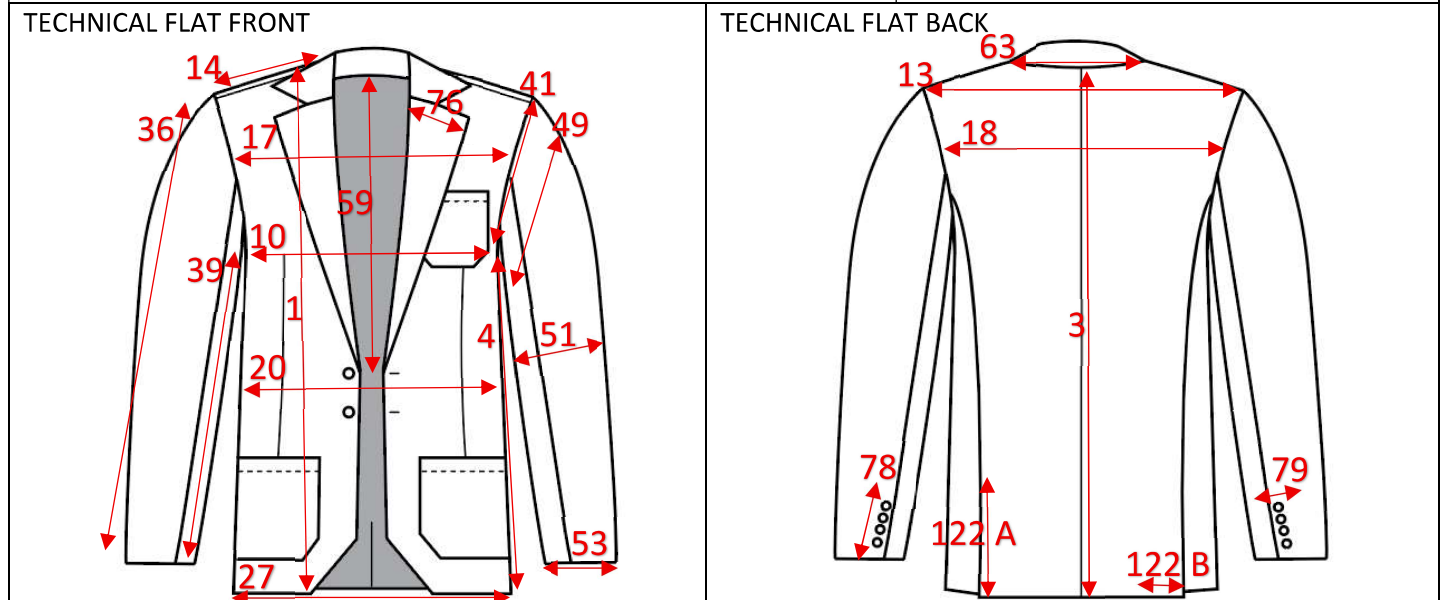
COST SHEET

Style # 4045-03-02				Season: Spring 2027	
Description: Suit pants				Date: 3/25/2026	
Comments					
FABRIC	Yards	Price per yard	Total	SKETCH 	
100% cotton broken twill	2	\$15.96	\$31.92		
Lining					
Poly-cotton twill pocketing fabric	0.5	\$6	\$3		
Interfacing					
Woven fusible	0.5	\$3.49	\$1.75		
	Fabric Cost		\$36.67		
TRIMMING	Quantity	Price per item	Total		
Buttons	2	\$0.22	\$0.44		
Zipper	1	\$1.77	\$1.77		
				SWATCH 	
	Trim Cost		\$2.21		
LABOR			Amount		
Sewing Labor			\$8		
Cutting & Fusing			\$1.35		
	Labor Cost		\$9.35		
TOTAL COST		\$48.23			
WHOLESALE (double the total cost)		\$96.46			

SPEC SHEET

Ben Payne

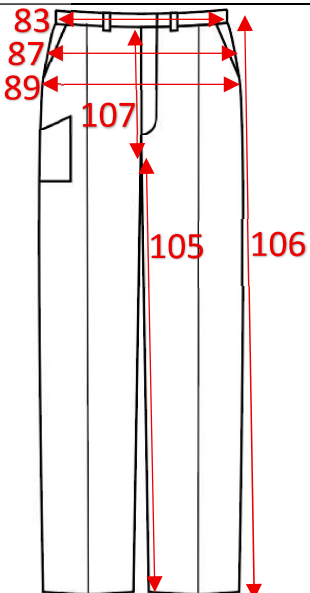
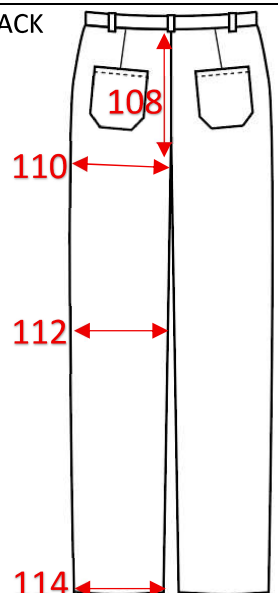
Style # 4045-03-01	Season: Spring 2027
Description: Suit jacket with patch pockets	Date: 4/2/2026
Label (size category): Men 36-44	Fabrication: 100% cotton broken twill, 100% polyester lining



CODE	POINT OF MEASURE	TOL. +/-	36	38	40	42	44	46	48	50
1.	Front Length	1/2	29.75"	30"	30.25"	30.5"	30.75"			
3.	Center Back Length	1/2	29.25"	29.5"	29.75"	30"	30.25"			
4.	Side Length	1/4	19"	19.25"	19.5"	19.75"	20"			
10.	Chest Width Circumference	1/2-3/4	40"	42"	44"	46"	48"			
13.	Across Shoulder	1/4	17"	17.5"	18"	18.5"	19"			
14.	Shoulder Width	1/4	6"	6.125"	6.25"	6.375"	6.5"			
17.	Across Chest/Center Armhole	1/4	15"	15.5"	16"	16.5"	17"			
18.	Across Back/Center Armhole	1/4	17.25"	17.75"	18.25"	18.75"	19.25"			
20.	Waist Width Circumference 16" from HPS	1/2-3/4	41"	41.5"	42"	42.5"	43"			
27.	Bottom Opening/Sweep Width Circumference	1/2-3/4	40"	42"	44"	46"	48"			
36.	Sleeve Length Top Armhole	3/8	26.5"	26.75"	27"	27.25"	27.5"			
39.	Sleeve Length Underarm	3/8	18.5"	18.75"	19"	19.25"	19.5"			
41.	Straight Armhole Width Circumference	3/8	18.5"	19.25"	20"	20.75"	21.5"			
49.	Muscle Width Circumference	1/4	18.5"	19.25"	20"	20.75"	21.5"			
51.	Elbow Width Circumference	1/4	12.75"	13.125"	13.5"	13.875"	14.25"			
53.	Sleeve Opening Width Circumference	1/4	11.5"	12.75"	12"	12.25"	12.5"			
59.	Neck Depth Center Front	1/8	18.5"	18.75"	19"	19.25"	19.5"			
63.	Neck Width, Collar	1/8	7.5"	7.75"	8"	8.25"	8.5"			

SPEC SHEET

Ben Payne

Style # 4045-03-02	Season: Spring 2027
Description: Suit pants	Date: 4/2/2026
Label (size category): Men 36-44	Fabrication: 100% cotton broken twill
TECHNICAL FLAT FRONT 	TECHNICAL FLAT BACK 

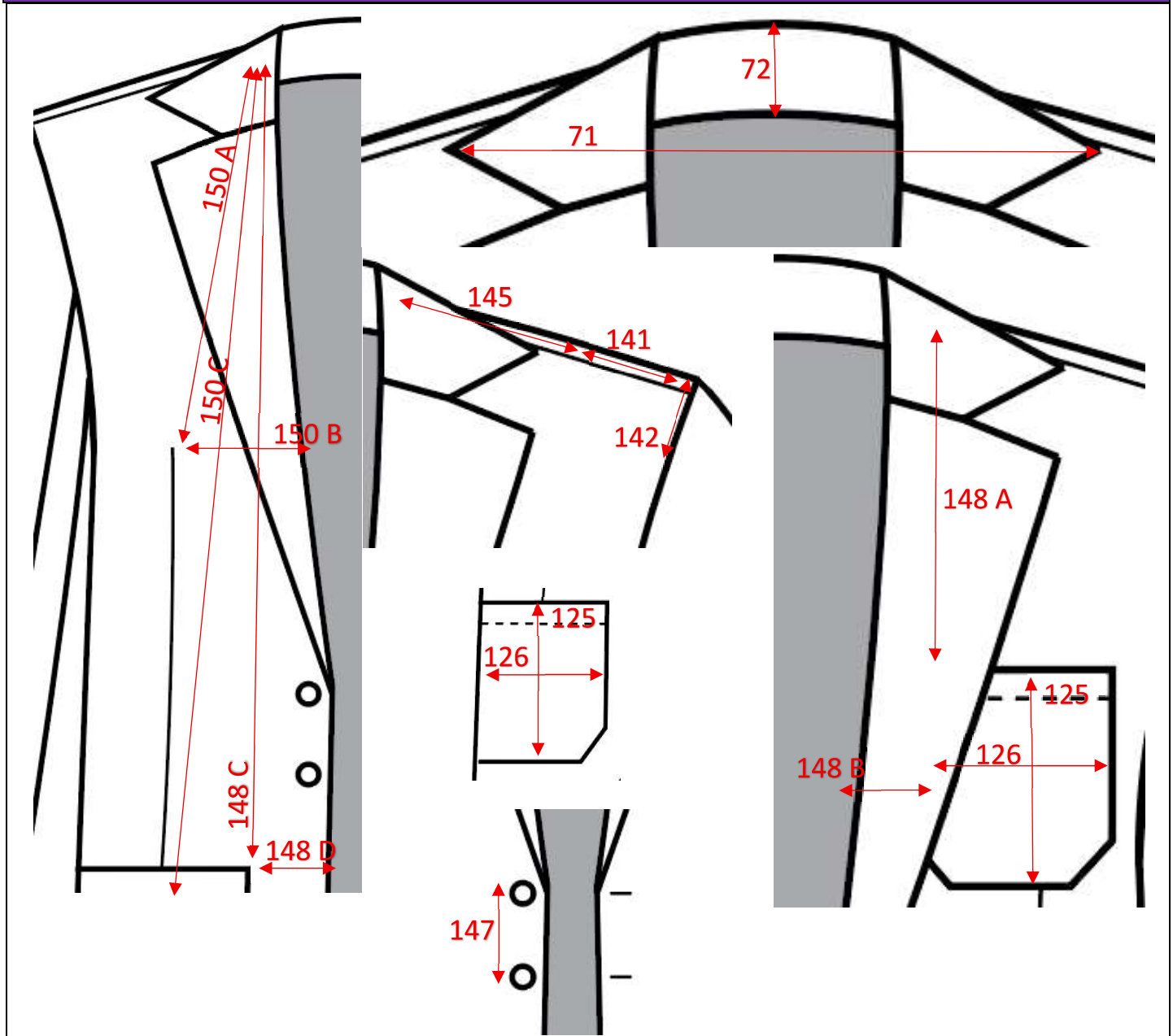
CODE	POINT OF MEASURE	TOL. +/-	36	38	40	42	44	46	48	50
81.	Waistband Depth	1/8	1.5"	1.5"	1.5"	1.5"	1.5"			
83.	Waistband Width Circumference	1/2-3/4	30"	32"	34"	36"	38"			
87.	High Hip Width Circumference	1/2-3/4	34"	36"	38"	40"	42"			
89.	Low Hip Width Circumference	1/2-3/4	35"	37"	39"	41"	43"			
105.	Inseam	3/8	30"	30"	30"	30"	30"			
106.	Outseam	3/8	39.25"	39.25"	39.25"	39.25"	39.25"			
107.	Front Rise	3/8	8.75"	9.125"	9.5"	9.875"	10.25"			
108.	Back Rise	3/8	15.75"	16.125"	16.5"	16.875"	17.25"			
110.	Thigh Width Circumference	3/8	24"	24.5"	25"	25.5"	26"			
112.	Knee Width Circumference	3/8	19.25"	19.625"	20"	20.375"	20.75"			
114.	Leg Opening Width Circumference	1/4	18.5"	18.75"	19"	19.25"	19.5"			
121.	Fly/Zipper									
A.	Length	1/4	7"	7"	7"	7"	7"			
B.	Width	1/8	1.25"	1.25"	1.25"	1.25"	1.25"			
125.	Applied Pocket Height									
	Front Phone Pocket	1/8	6.5"	6.5"	6.5"	6.5"	6.5"			
	Back Pockets	1/8	6"	6"	6"	6"	6"			
126.	Applied Pocket Width									
	Front Phone Pocket	1/8	4"	4"	4"	4"	4"			

	Back Pockets	1/8	5"	5"	5"	5"	5"	Department or Feature:			
130.	Belt Loop Length	1/8	2"	2"	2"	2"	2"	Apparel Design & Merchandising			
131.	Belt Loop Width	1/8	0.5"	0.5"	0.5"	0.5"	0.5"				
148.	Pocket Placement										
C.	Front Bottom Pocket Vertical	1/8	10.5"	10.5"	10.5"	10.5"	10.5"				
D.	Front Bottom Pocket Horizontal	1/8	6"	6"	6"	6"	6"				
E.	Back Bottom Pocket Vertical	1/8	2.5"	2.5"	2.5"	2.5"	2.5"				
F.	Back Bottom Pocket Horizontal	1/8	2.5"	2.5"	2.5"	2.5"	2.5"				
G.	Pocket from Side Seam	1/8	3"	3"	3"	3"	3"				
149.	Belt Loop Placement										
A.	Front	1/8	3.75"	3.75"	3.75"	3.75"	3.75"				
B.	Back	1/8	4.25"	4.25"	4.25"	4.25"	4.25"				
150.	Dart Placement G. Center Back Pant	1/8	4.25"	4.25"	4.25"	4.25"	4.25"				
	Dart Length	1/8	2.75"	2.75"	2.75"	2.75"	2.75"				

Ben Payne

Style # 4045-03-01	Season: Spring 2027
Description: Suit jacket with patch pockets	Date: 4/2/2026
Fabrication: 100% cotton broken twill, 100% polyester lining	
Accessories: Pocket square, seatbelt buckle tie	Trim: 2x ¾" buttons, 8x ¼" buttons
Comments	

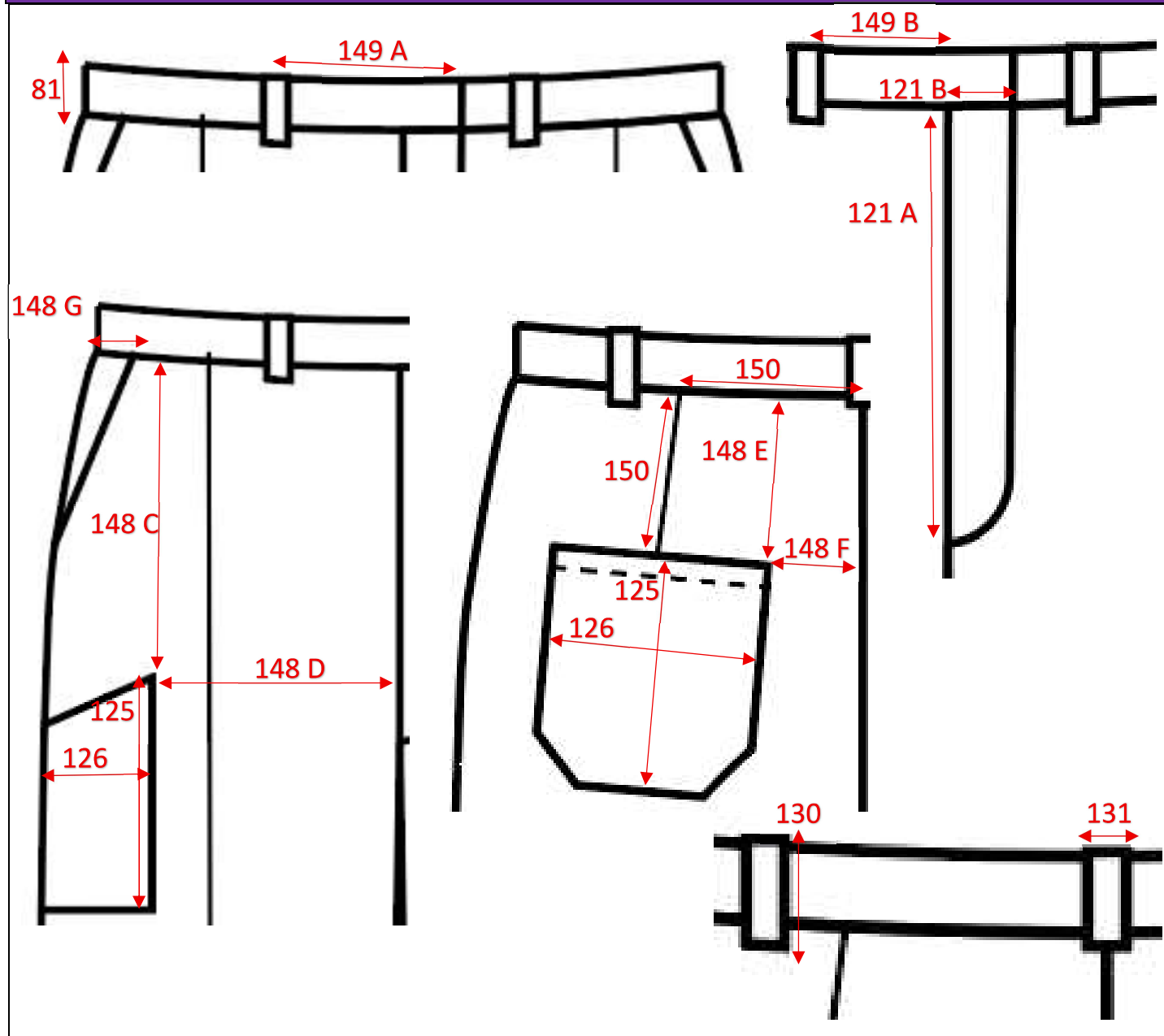
CALLOUTS



Ben Payne

Style # 4045-03-02	Season: Spring 2027
Description: Suit pants	Date: 4/2/2026
Fabrication: 100% cotton broken twill, 50% polyester 50% cotton pocket fabric	
Accessories:	Trim: 2x ¾" buttons, 1x 7" zipper
Comments	

CALLOUTS



1x 24" separating zipper

Ben Payne

Stitching Procedure for bomber jacket with geometric applique

	Procedure	Details- seam allowance / fused / etc
1	Cut fabric, mark notches and pocket opening	
2	Interface collar and welt	fused
3	Slash pocket openings at markings, then press seam allowances inwards	
4	Fold welt with right sides together and sew edges; trim corners and turn right side out	5/8"
5	Sew raw edge of the welt and one side of the pocket bag to upper edge of pocket opening, then sew the other side of the pocket bag to the lower edge of pocket opening	5/8"
6	Sew sides of pocket bag closed, stitching over the triangular corners of the opening	5/8"
7	Edgestitch sides of welt down	edgestitch
8	Topstitch appliques to front pieces	edgestitch
9	Sew front to back of shell and lining pieces at shoulders and side seams. Leave opening in one lining side seam for later use.	5/8"
10	Sew front tabs to waistband pieces	5/8"
11	Sew waistbands to completed shell and lining bodices, stretching to fit	5/8"
12	Sew upper sleeves to lower sleeves	5/8"
13	Sew cuffs to shell and lining sleeve pieces, stretching to fit	5/8"
14	Sew sleeve seams of both shell and lining pieces	5/8"

	Procedure	Details- seam allowance / fused / etc
15	Set sleeves into armscyes and sew	5/8"
16	Sew collar pieces to shell and lining necklines	5/8"
17	Sew zipper at center front, sandwiched between shell and lining	5/8"
18	Pull lower hem up through neckline with right sides together and sew; turn right side out	5/8"
19	Pull collar through opening in lining from step 9 and sew; trim corners and turn right side out	5/8"
20	Slip stitch side seam of lining closed	Slip stitch

Ben Payne

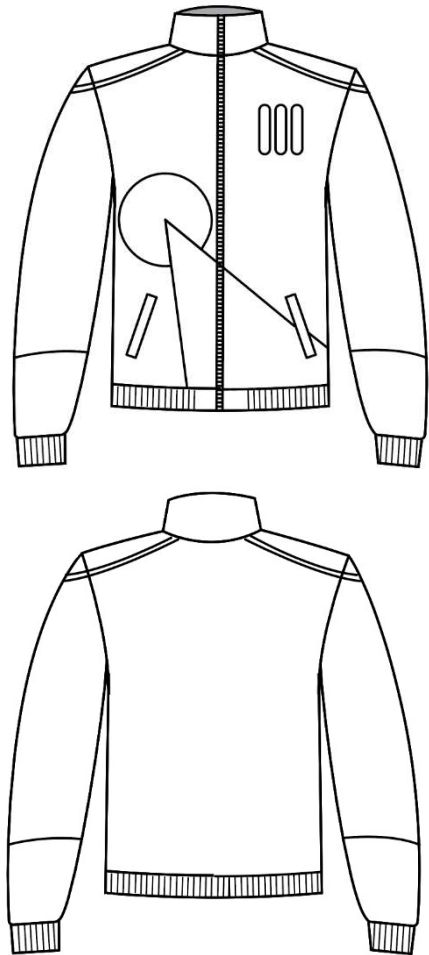
Stitching Procedure for double layer ripstop pants

	Procedure	Details- seam allowance / fused / etc
1	Cut fabric, mark darts	
2	Interface waistband and fly pieces	Fusible interfacing
3	Sew back darts	
4	Sew back pockets	edgestitch
5	Double-fold opening of upper pocket bag and topstitch down	topstitch
6	Place upper and lower pocket bags right sides together and sew; trim corners and turn right side out	5/8"
7	Topstitch around edge of pockets	3/8"
8	Baste front pockets to front pant pieces at upper edge and side seams	3/8"
9	Sew fly and zipper	3/8"
10	Sew center back seam of shell only	5/8"
11	Sew outseams of shell and lining	5/8"
12	Sew inseams of shell and lining	5/8"
13	Place legs of shell through legs of lining pieces with right sides together and sew bottom hem; turn lining to inside	5/8"
14	Sew center back seam of lining	5/8"

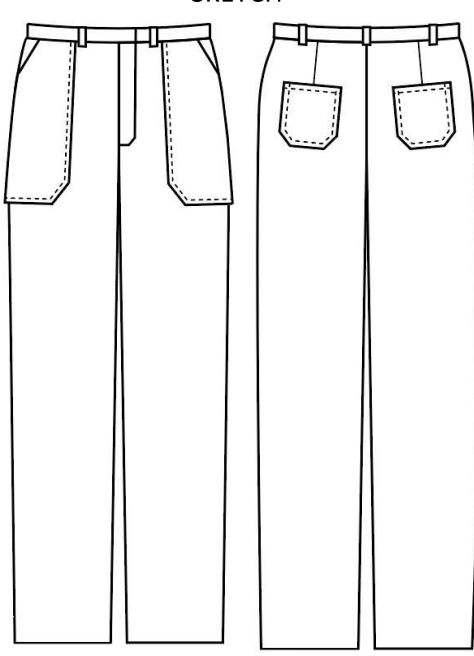
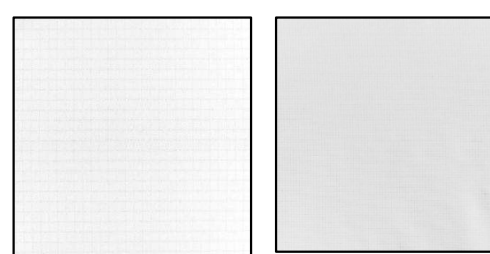
	Procedure	Details- seam allowance / fused / etc
15	Turn 5/8" seam allowance at center front of lining inwards and topstitch down	5/8"
16	Baste lining and shell together at waistline	5/8"
17	Double fold belt loop pieces and edgestitch along each long edge; cut into even belt loops	edgestitch
18	Sew waistband pieces together at center back	5/8"
19	Sandwich belt loops between pants and waistband; sew together	5/8
20	Turn waistband with right sides together and sew edges; trim corners and turn right side out	5/8"
21	Turn lower inside seam allowance of waistband inwards and topstitch down	Topstitch
22	Topstitch upper edge of belt loops to top of waistband	Topstitch
23	Make buttonholes and attach buttons to waistband	3/4"

Ben Payne

COST SHEET

Style # 4045-04-01				Season: Spring 2027	
Description: Bomber jacket with geometric applique				Date: 4/26/2026	
Comments					
FABRIC		Yards	Price per yard	Total	SKETCH 
100% polyester poplin		2.5	\$3.99	\$9.98	
100% polyester Oxford hi-vis		1	\$10.99	\$10.99	
95% cotton / 5% spandex ribbing		1	\$33.75	\$33.75	
Lining					
100% polyester twill		2.5	\$3.99	\$9.98	
Interfacing					
Fusible		0.5	\$1.99	\$1	
		Fabric Cost		\$65.70	
TRIMMING		Quantity	Price per item	Total	
Zipper		1	\$2	\$2	
		Trim Cost		\$2	
LABOR				Amount	
Sewing Labor				\$20	
Cutting & Fusing				\$1.50	
		Labor Cost		\$21.50	
TOTAL COST		\$89.20			
WHOLESALE (double the total cost)		\$178.40			
SWATCH 					

COST SHEET

Style # 4045-04-02				Season: Spring 2027	
Description: Double layer ripstop pants				Date: 4/26/2026	
Comments					
FABRIC	Yards	Price per yard	Total	SKETCH 	
100% nylon membrane ripstop	2	\$18.50	\$37		
Lining					
100% nylon ripstop	3	\$4.99	\$14.97		
Interfacing					
fusible	0.5	\$1.99	\$1		
	Fabric Cost		\$52.97		
TRIMMING	Quantity	Price per item	Total		
Buttons	1	\$0.50	\$0.50		
Zipper	1	\$9.95	\$9.95		
				SWATCH 	
	Trim Cost		\$10.45		
LABOR			Amount		
Sewing Labor			\$9		
Cutting & Fusing			\$1.60		
	Labor Cost		\$10.60		
TOTAL COST			\$74.02		
WHOLESALE (double the total cost)			\$148.04		

SPEC SHEET

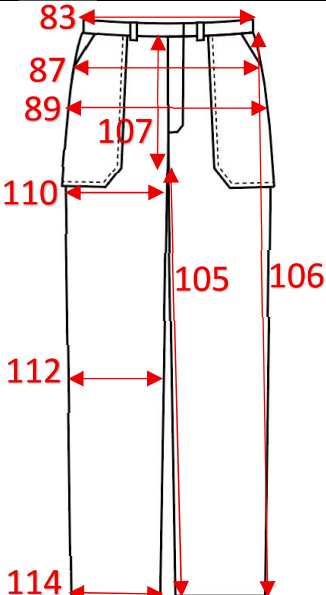
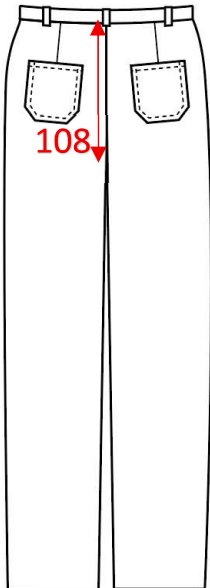
Ben Payne

Style # 4045-04-01	Season: Spring 2027
Description: Bomber jacket with geometric applique	Date: 4/26/2026
Label (size category): Men XS-XL	Fabrication: 100% polyester
TECHNICAL FLAT FRONT 	TECHNICAL FLAT BACK

CODE	POINT OF MEASURE	TOL. +/-	XS	S	M	L	XL	XXL	3XL	4XL
5.	Front Bodice Length	½	21"	21.5"	22"	22.5"	23"			
7.	Center Back Bodice Length	½	21.5"	22"	22.5"	23"	23.5"			
8.	Side Seam Bodice Length	¼	9"	9.5"	10"	10.5"	11"			
10.	Chest Width Circumference	½-¾	40"	44"	48"	52"	56"			
13.	Across Shoulder	¼	20"	21"	22"	23"	24"			
14.	Shoulder Width	¼	7.5"	7.25"	8"	8.25"	8.5"			
15.	Across Chest 3" below HPS	¼	19"	20"	21"	22"	23"			
16.	Across Back	¼	18.5"	19.5"	20.5"	21.5"	22.5"			
20.	Waist Width Circumference	½-¾	46"	47"	48"	49"	50"			
22.	Bottom Band Circumference	½-¾	43"	44"	45"	46"	47"			
25.	Bottom Band/Ribbing Height	½-¾	3"	3"	3"	3"	3"			
27.	Bottom Opening/Sweep Width Circumference	½-¾	36"	40"	44"	48"	52"			
36.	Sleeve Length Top Armhole	3/8	23"	23.5"	24"	24.5"	25"			
39.	Sleeve Length Underarm	3/8	19.5"	20"	20.5"	21"	21.5"			
41.	Straight Armhole Width Circumference	3/8	18"	19.5"	21"	23"	25"			
49.	Muscle Width Circumference	¼	20"	20.5"	21"	21.5"	22"			
51.	Elbow Width Circumference	¼	15"	15.5"	16"	16.5"	17"			
53.	Sleeve Opening Width Circumference	¼	8"	8.5"	9"	9.5"	10"			
57.	Cuff/Ribbing Height Sleeve	¼	3"	3"	3"	3"	3"			

SPEC SHEET

Ben Payne

Style # 4045-04-02	Season: Spring 2027
Description: Double layer ripstop pants	Date: 4/26/2026
Label (size category): Men XS-XL	Fabrication: 100% nylon ripstop
TECHNICAL FLAT FRONT 	TECHNICAL FLAT BACK 

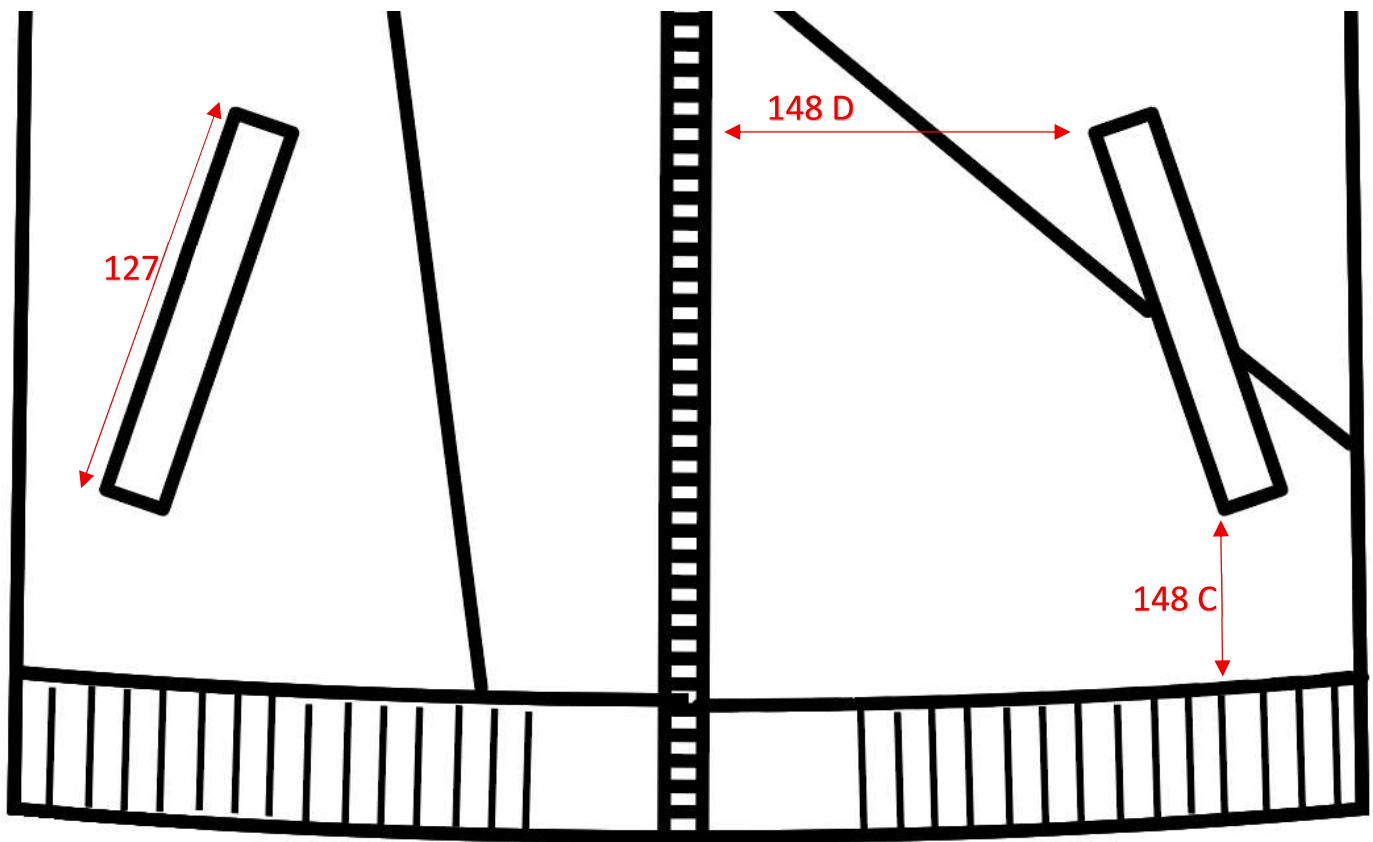
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E.	Back Bottom Pocket Vertical	1/8	3"	3"	3"	3"	3"			
F.	Back Bottom Pocket Horizontal	1/8	2"	2"	2"	2"	2"			
G.	Pocket from Side Seam	1/8	1.5"	1.5"	1.5"	1.5"	1.5"			
149.	Belt Loop Placement									
A.	Front	1/8	4"	4"	4"	4"	4"			
B.	Back	1/8	4"	4"	4"	4"	4"			
150.	Dart Placement G. Center Back Pant	1/8	4"	4"	4"	4"	4"			
	Dart Length	1/8	3"	3"	3"	3"	3"			

Ben Payne

Style # 4045-04-01	Season: Spring 2027
Description: Bomber jacket with geometric applique	Date: 4/26/2026
Fabrication: 100% polyester	
Accessories:	Trim: 24" separating zipper
Comments	

CALLOUTS



Ben Payne

Style # 4045-04-02	Season: Spring 2027
Description: Double layer ripstop pants	Date: 4/26/2026
Fabrication: 100% nylon ripstop	
Accessories:	Trim: 7" zipper, 5/8" button
Comments	

CALLOUTS

