

1x Belt slide closure

Procedure Sheet

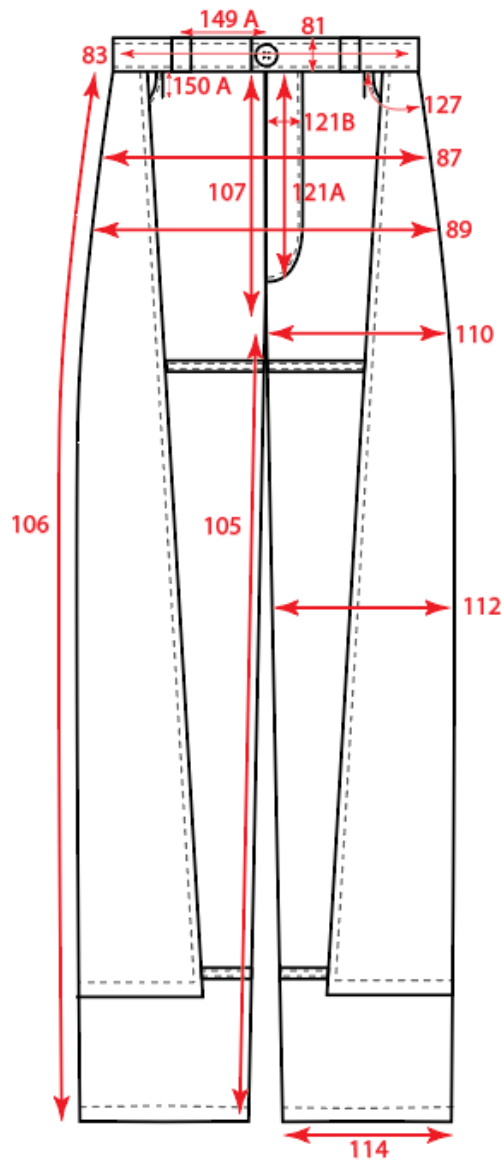
Panel Pants

1. Prepare fabric; prepare/trace pattern
2. Lay out pattern pieces and pin on grain
3. Cut fabric and interfacing
4. Fuse interfacing to waistband pieces
5. Mark and sew darts on front and back legs
6. Sew front seam and baste tricky fly
7. Set zipper and finish tricky fly
8. Serge pocket facing and attach to bottom bag
9. Attach top and bottom pocket bags to front legs
10. Topstitch around edge of top pocket bag
11. Sew top and bottom pocket bags together and serge
12. Attach patch pockets to back legs
13. Sew center back seam and serge
14. Sew side seams and inseams and serge
15. Hem sides and bottom of side panels
16. Attach side panels to top edge of pants
17. Sew waistband and waistband lining at center back
18. Sew belt loops together and pin to top edge of waistband
19. Sew waistband, waistband lining, and belt loops together along top edge and sides
20. Attach label to center back of waistband lining
21. Pin outside of waistband to pants and sew
22. Fold under waistband lining and topstitch down
23. Topstitch top edge of waistband
24. Sew buttonhole to waistband lap and attach button
25. Sew thigh and ankle straps and attach to side panels
26. Sew belt together and attach slide closure (optional)
27. Final press

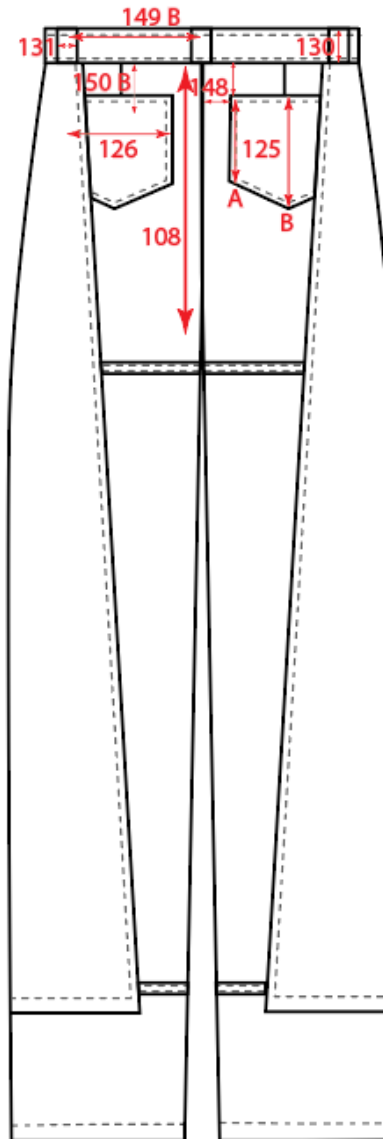
SPEC SHEET

Style # 3037-02	Season: Spring/Summer 2025
Description: MultiCam Tropic Panel Pants	Date: 11/5/2024
Label (size category): 6	Fabrication: 100% Nylon, lining 100% cotton

TECHNICAL FLAT FRONT



TECHNICAL FLAT BACK



CODE	POINT OF MEASURE	TOL. +/-	4	6	8	10	12	14	16	18
81.	Waistband depth	1/8		1½						
83.	Waistband width circumference	½-¾		28						
87.	High hip width	½-¾		17						
89.	Low hip width	½-¾		19						
105.	Inseam	3/8		29						
106.	Outseam	3/8		38						
107.	Front rise	3/8		9						
108.	Back rise	3/8		10 ½						
110.	Thigh width circumference	3/8		20						
112.	Knee width circumference	3/8		18						
114.	Leg opening width circumference	1/4		16						
121.	Fly/zipper A. Length	1/4		7						
	B. Width	1/8		1½						
125.	Applied pocket height A. Edge	1/4		5						
	B. Middle	1/4		6						
126.	Applied pocket width	1/4		6						
127.	Pocket opening	1/4		4½						
128.	Belt Length	1/2		32						
129.	Belt width	1/8		1						
130.	Belt loop length	1/8		1½						
131.	Belt loop width	1/8		1/2						
148.	Back pocket placement A. Vertical	1/4		1½						
	B. Horizontal	1/4		2						
149.	Belt loop placement A. Front	1/4		3						
	B. Back	1/4		6¼						
150.	Dart length A. Front	1/8		1						
	B. Back	1/8		2½						

COST SHEET				
Style # 3037-02			Season: Spring/Summer 2025	
Description: MultiCam Tropic Panel Pants			Date: 11/5/2024	
Comments				
FABRIC	Yards	Price per yard	Total	SKETCH 
100% Nylon 500D Cordura, MultiCam Tropic	3	\$22.50	\$67.50	
Lining				
100% cotton	½	\$4.99	\$2.50	
Interfacing				
Fusible interfacing	½	\$1.29	\$0.65	
	Fabric Cost		\$70.65	
TRIMMING	Quantity	Price per item	Total	
Buttons	1	\$1.17	\$1.17	
Zippers	1	\$3.99	\$3.99	
Belt slide closure	1	\$3.49	\$3.49	
	Trim Cost		\$8.65	SWATCH 
LABOR			Amount	
Sewing Labor			\$8.00	
Cutting & Fusing			\$1.35	
	Labor Cost		\$9.35	
TOTAL COST	\$88.65			
WHOLESALE (double the total cost)	\$177.30			